

FIG. 1

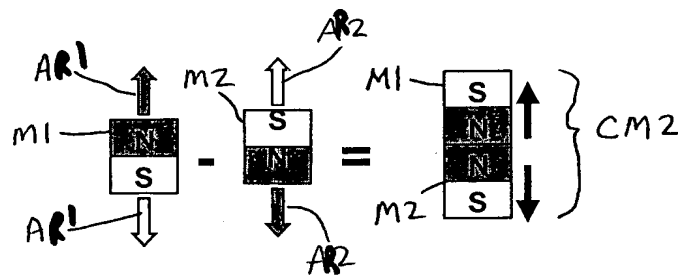


FIG. 2

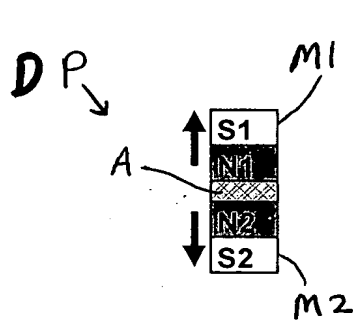


FIG. 3A

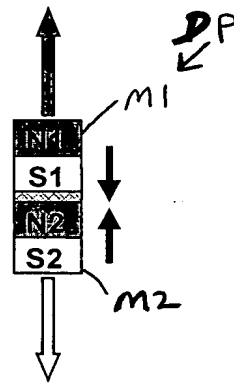
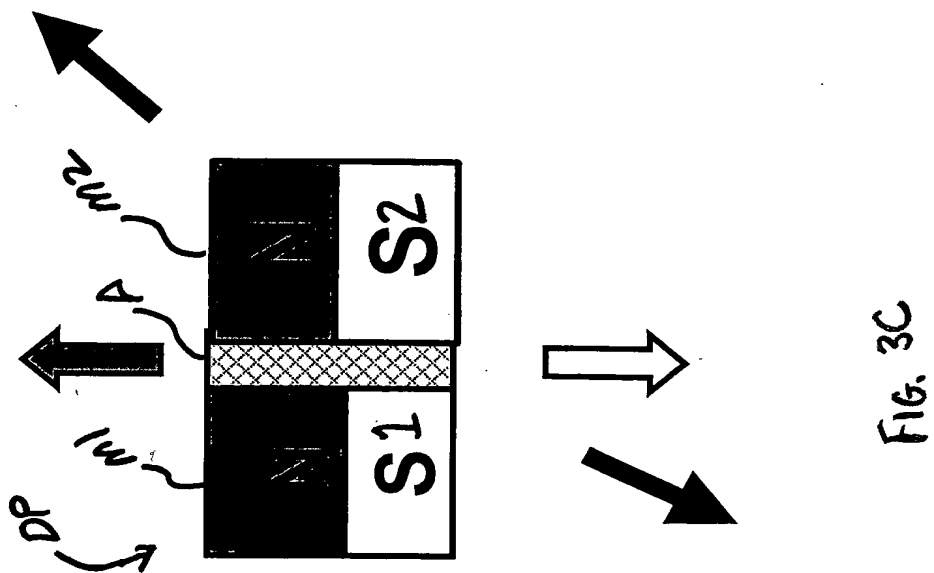
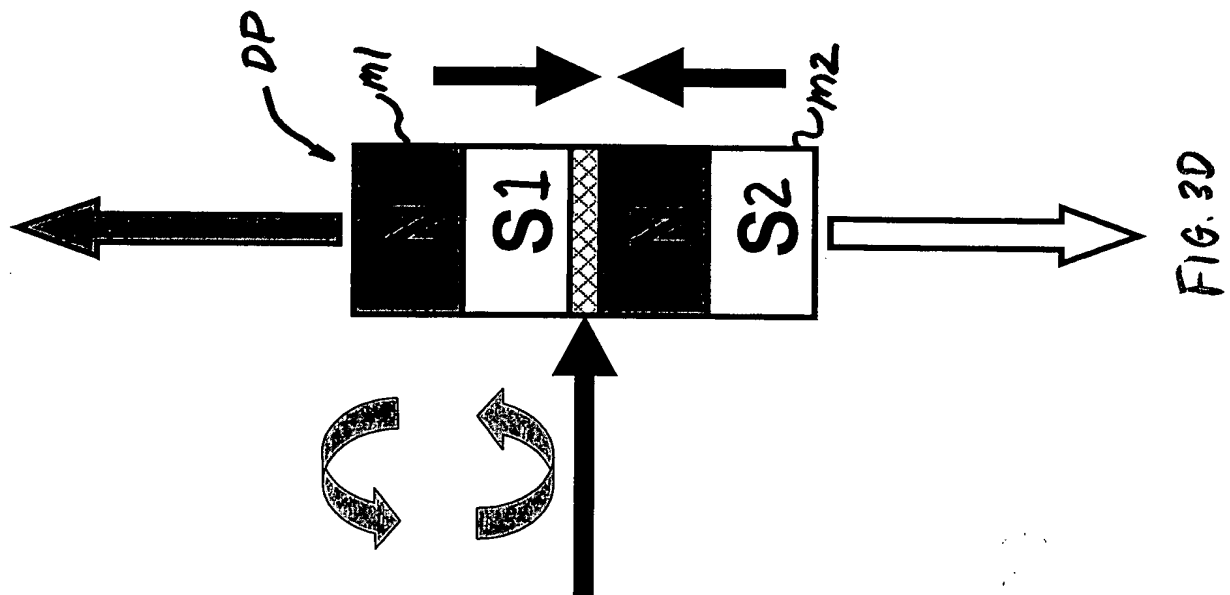
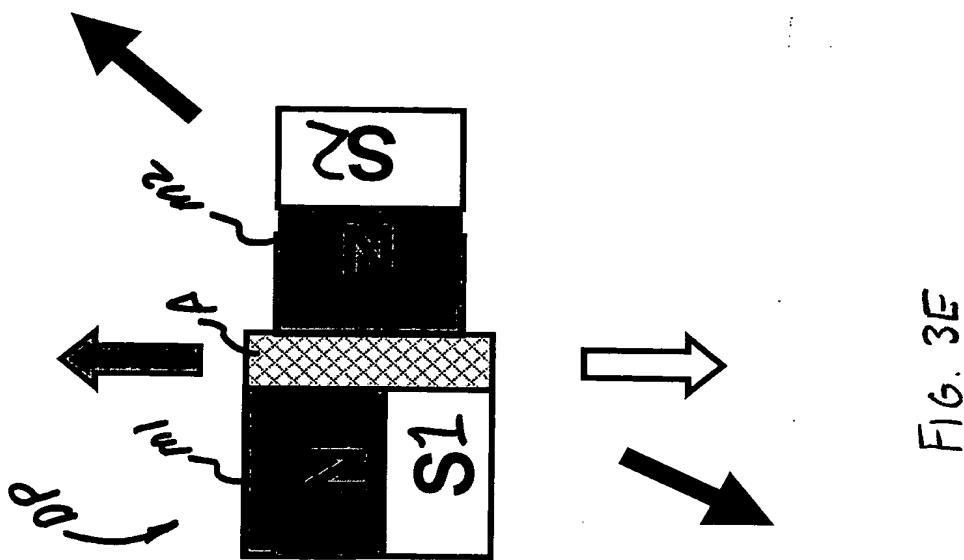
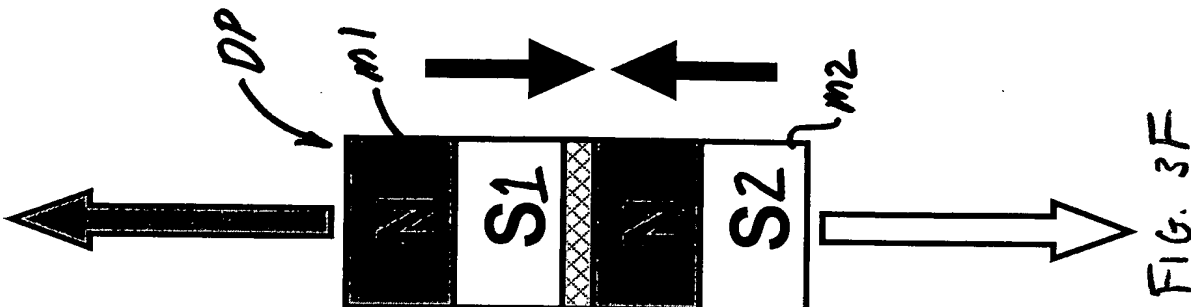


FIG. 3B





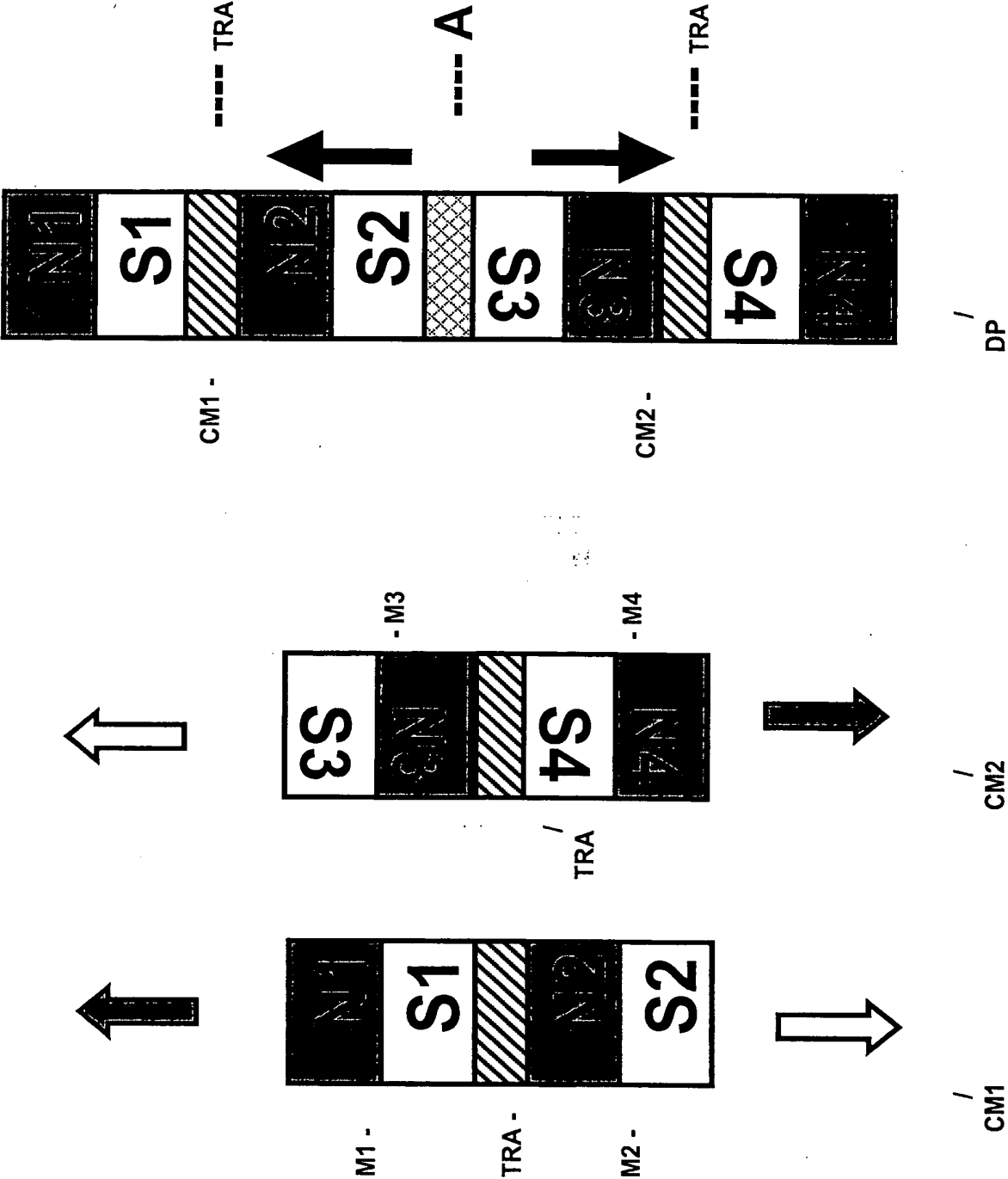


Figure 3G

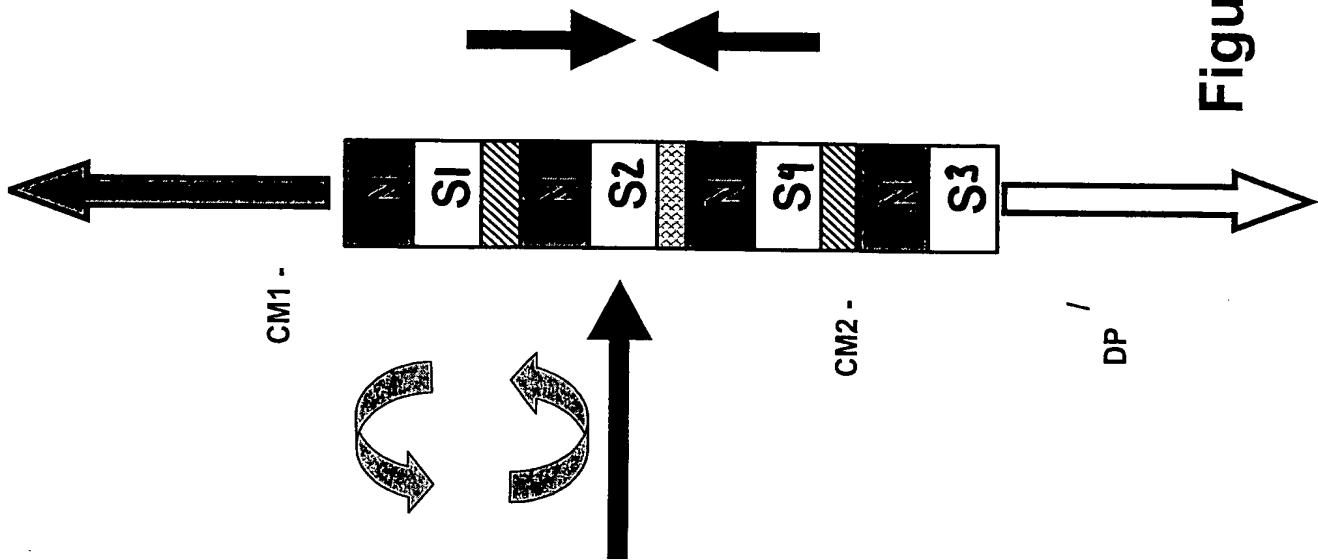


Figure 3I

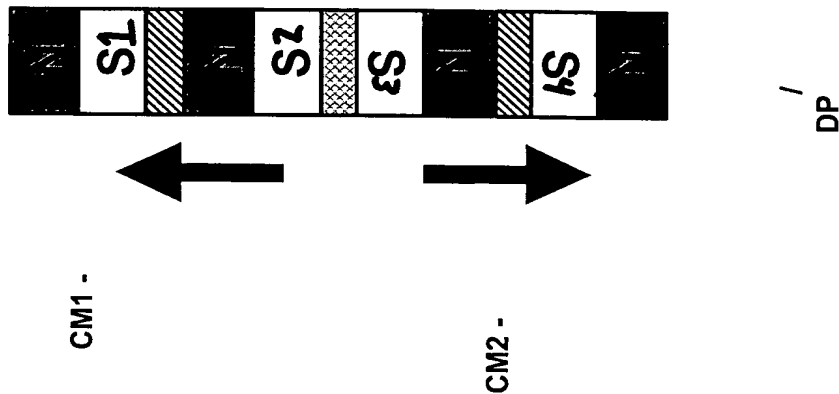


Figure 3H

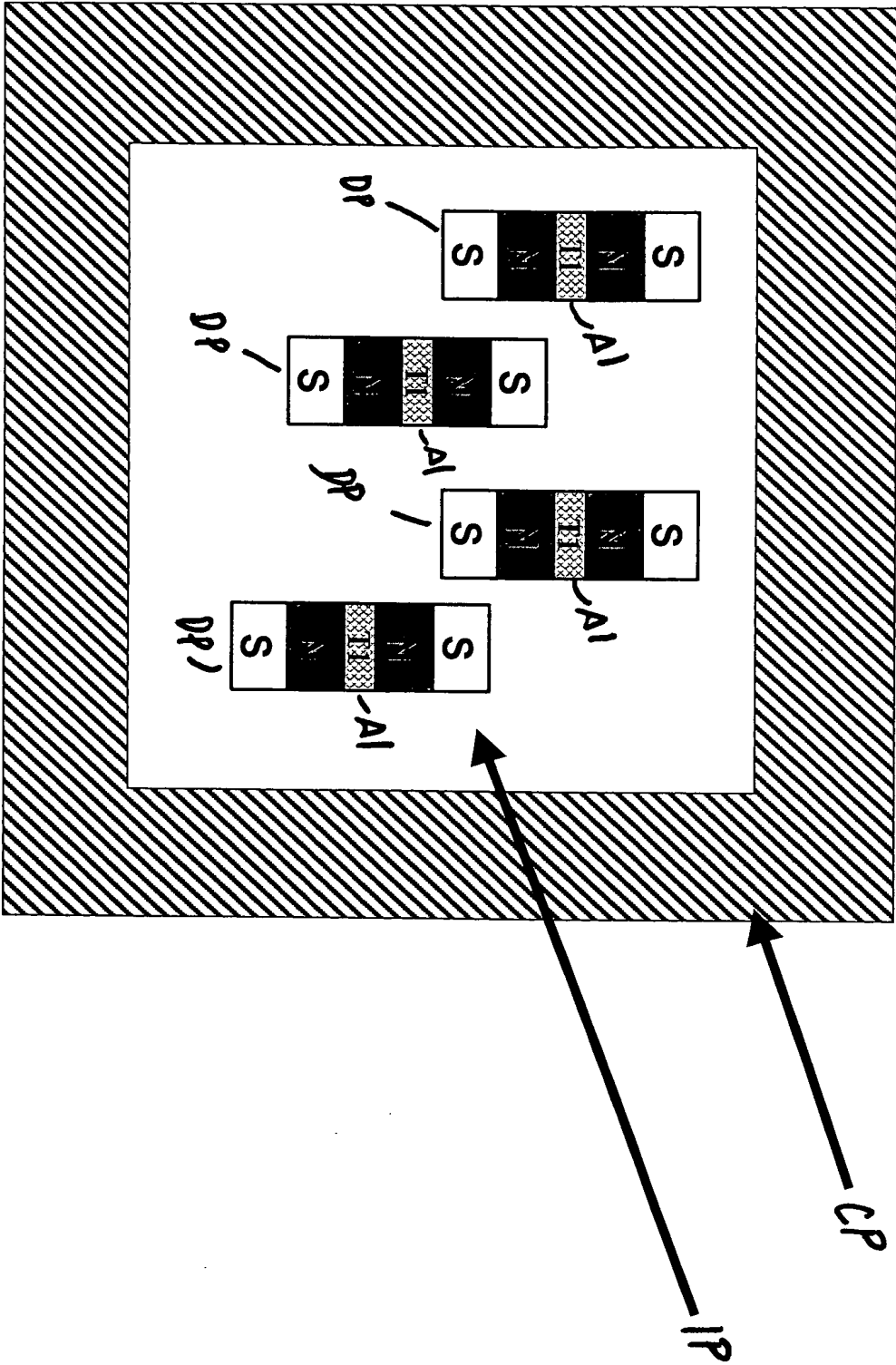


Figure 3T

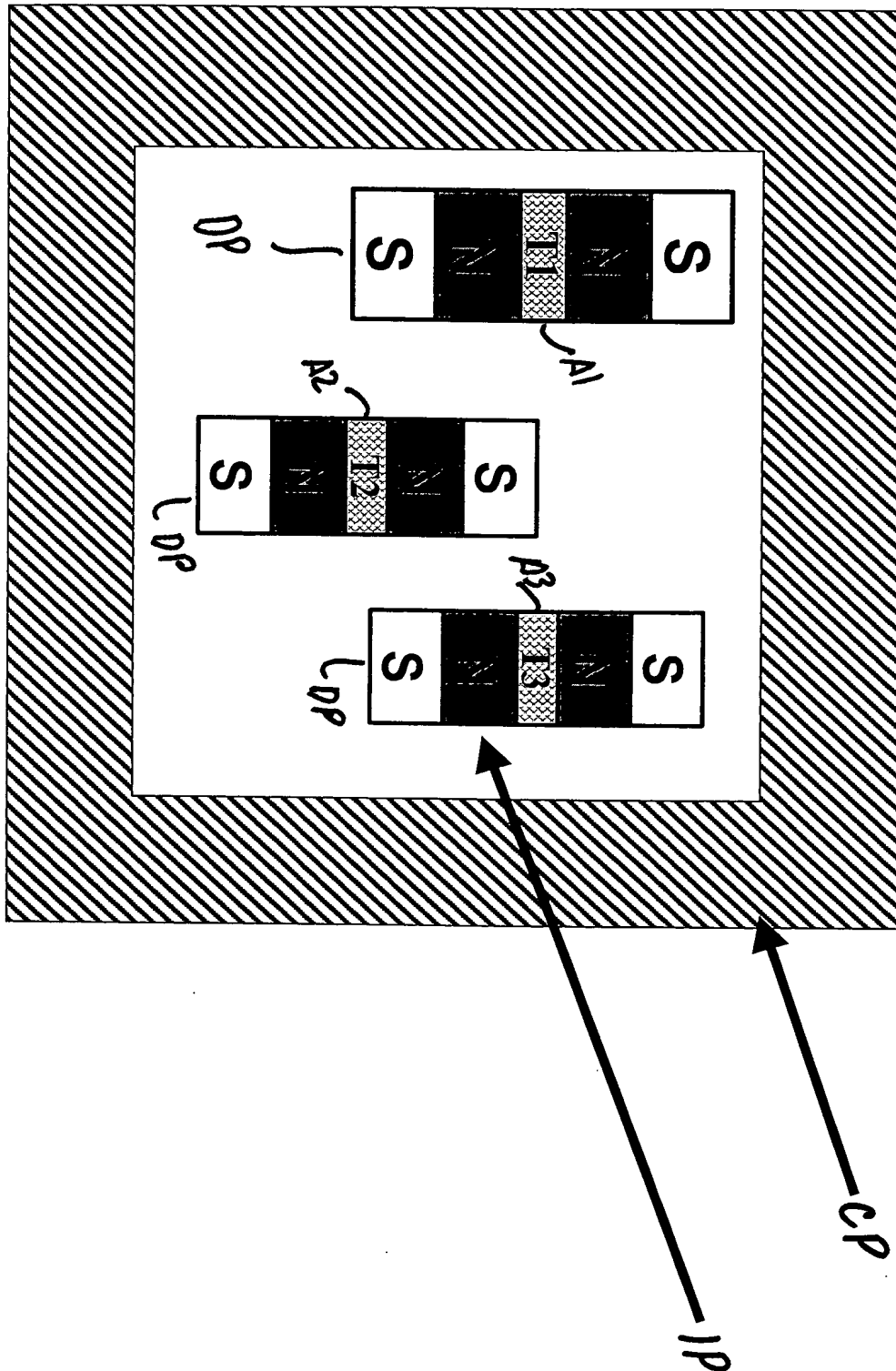


Figure 3k

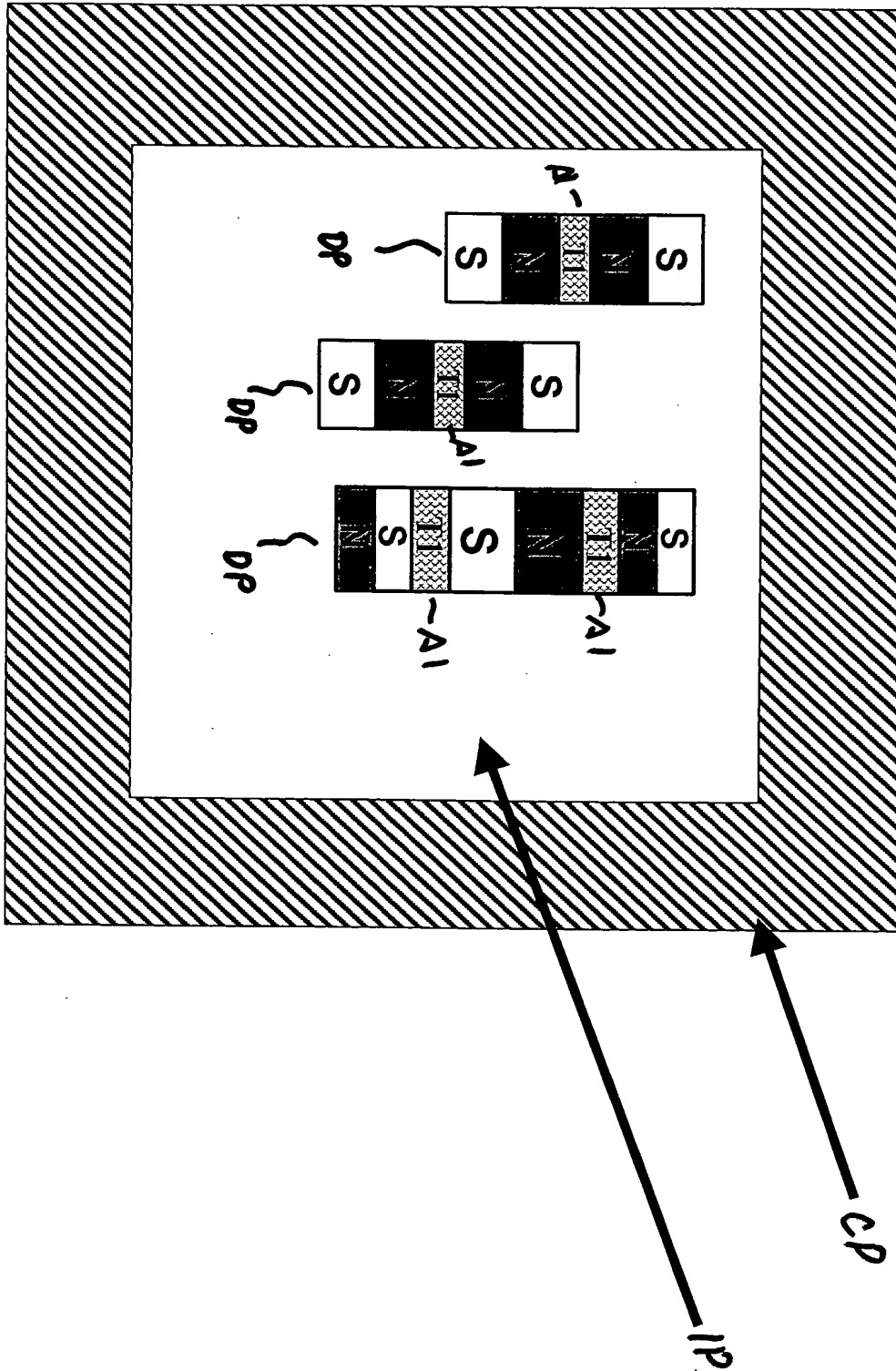


Figure 3L

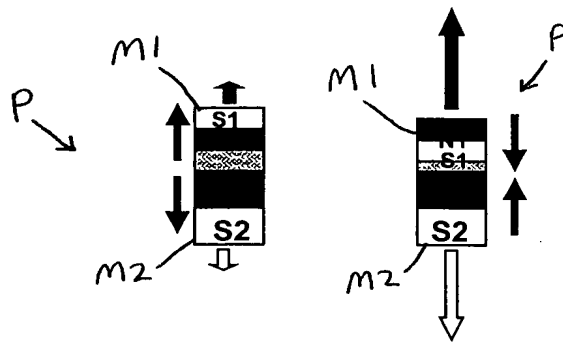


FIG. 5A

FIG. 5B

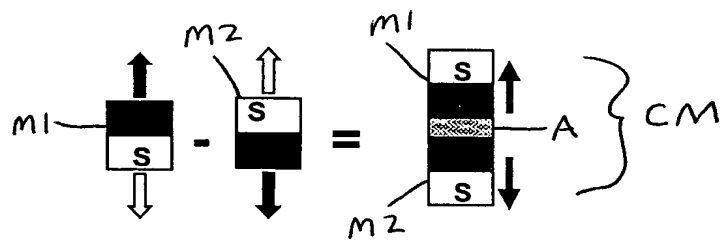


FIG. 4

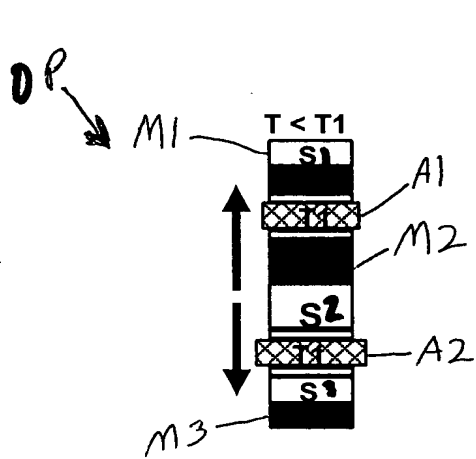


FIG. 6A

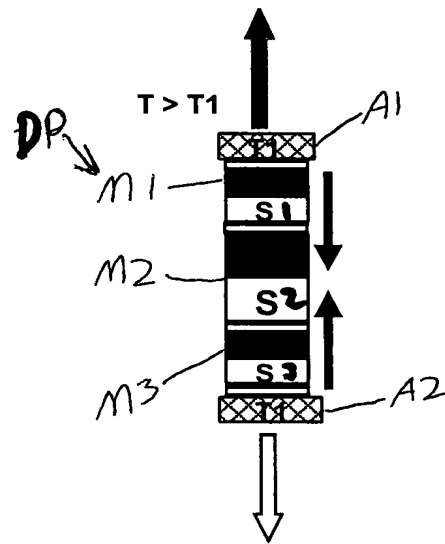


FIG. 6B

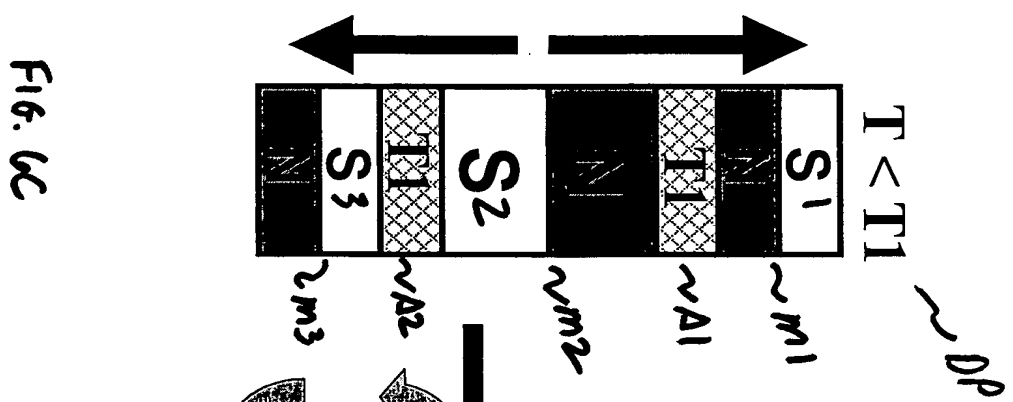


FIG. 6C

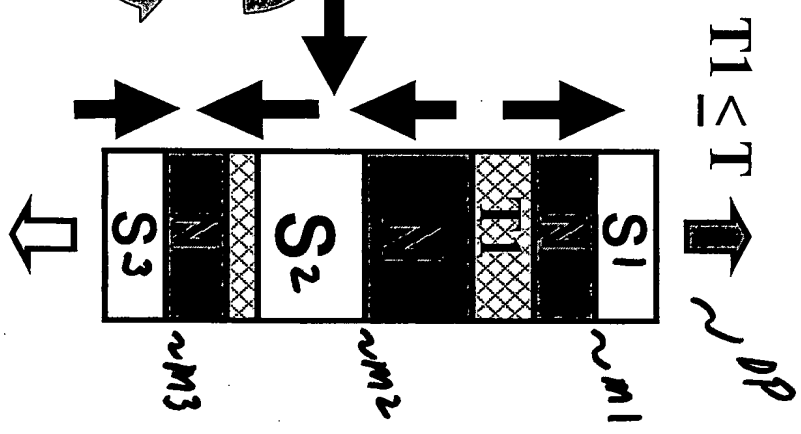


FIG. 6D

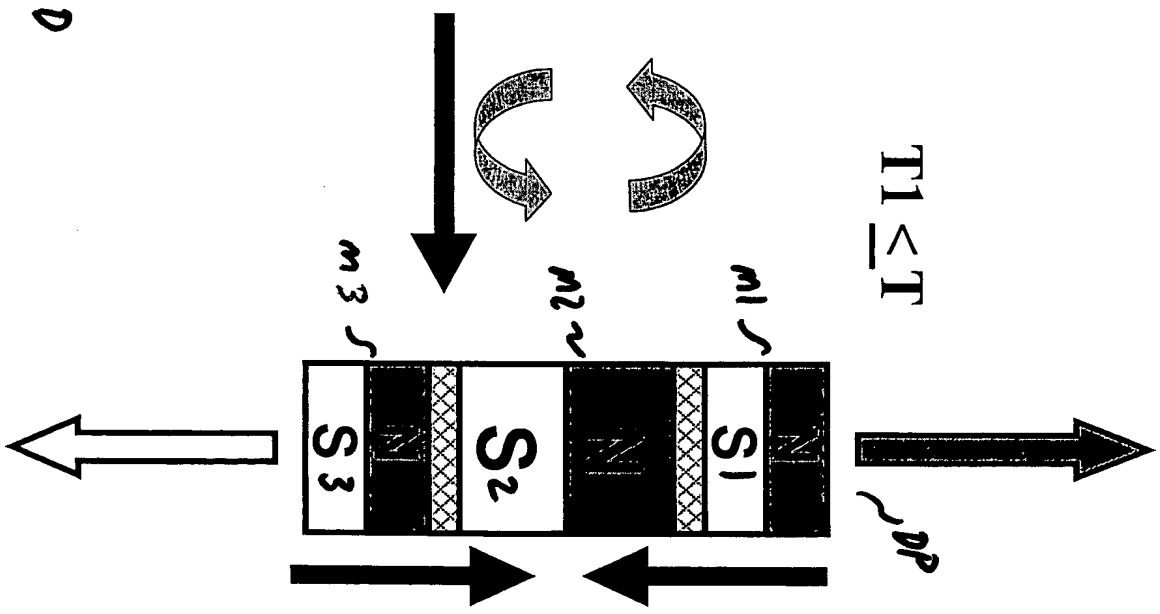


FIG. 6E

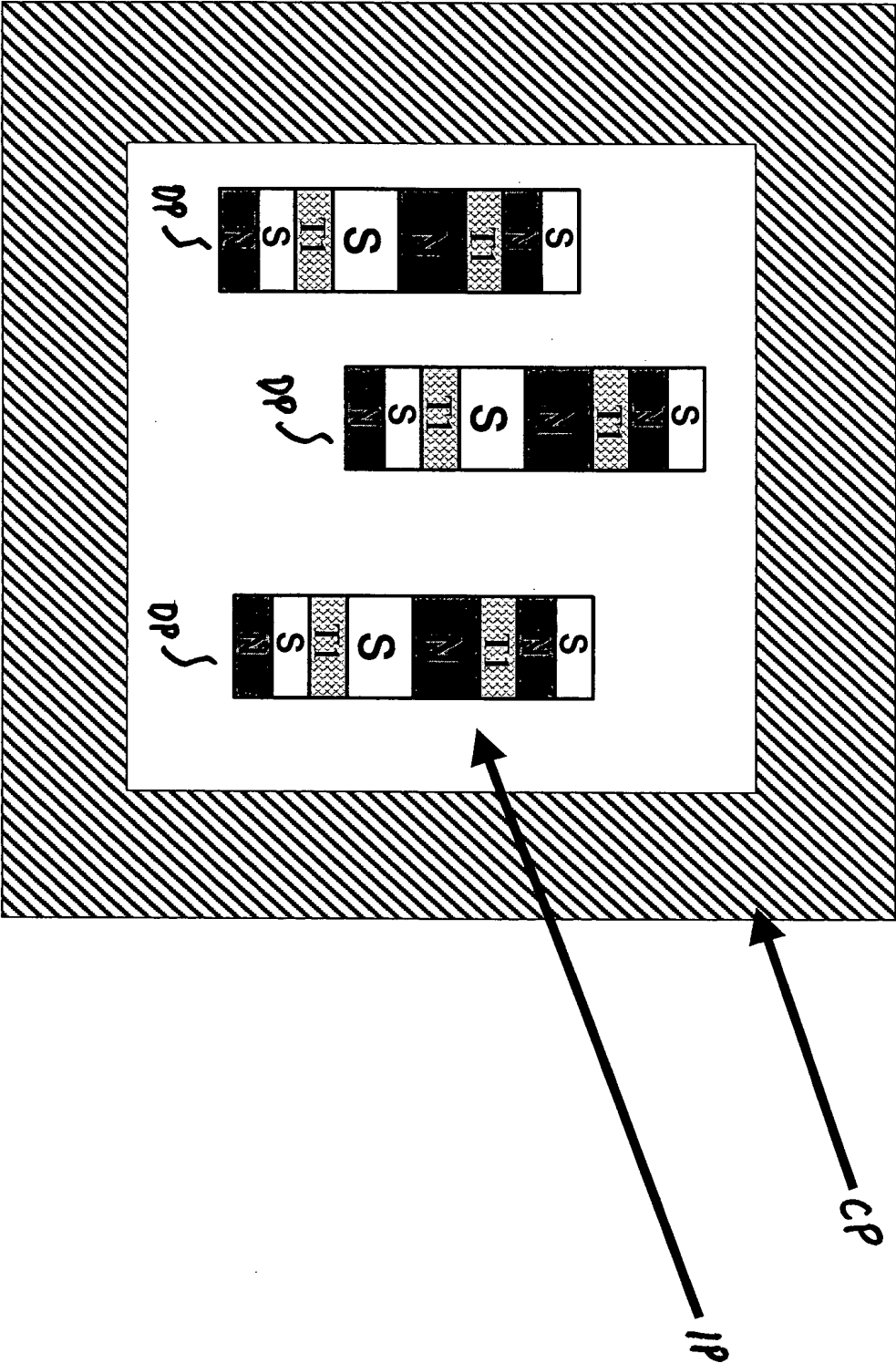


Figure 6F

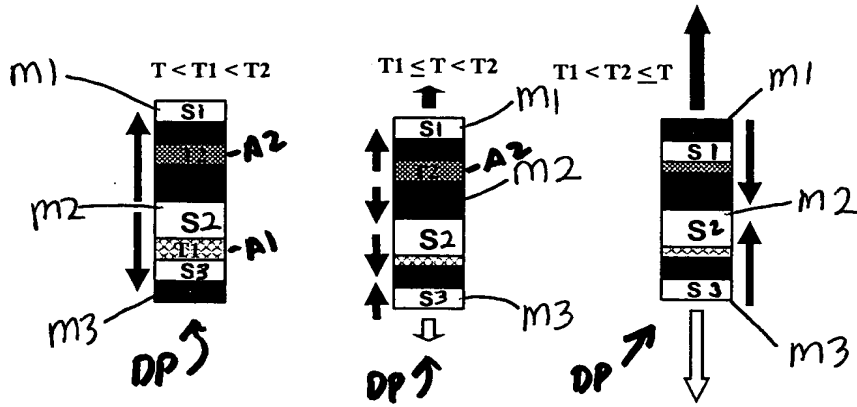
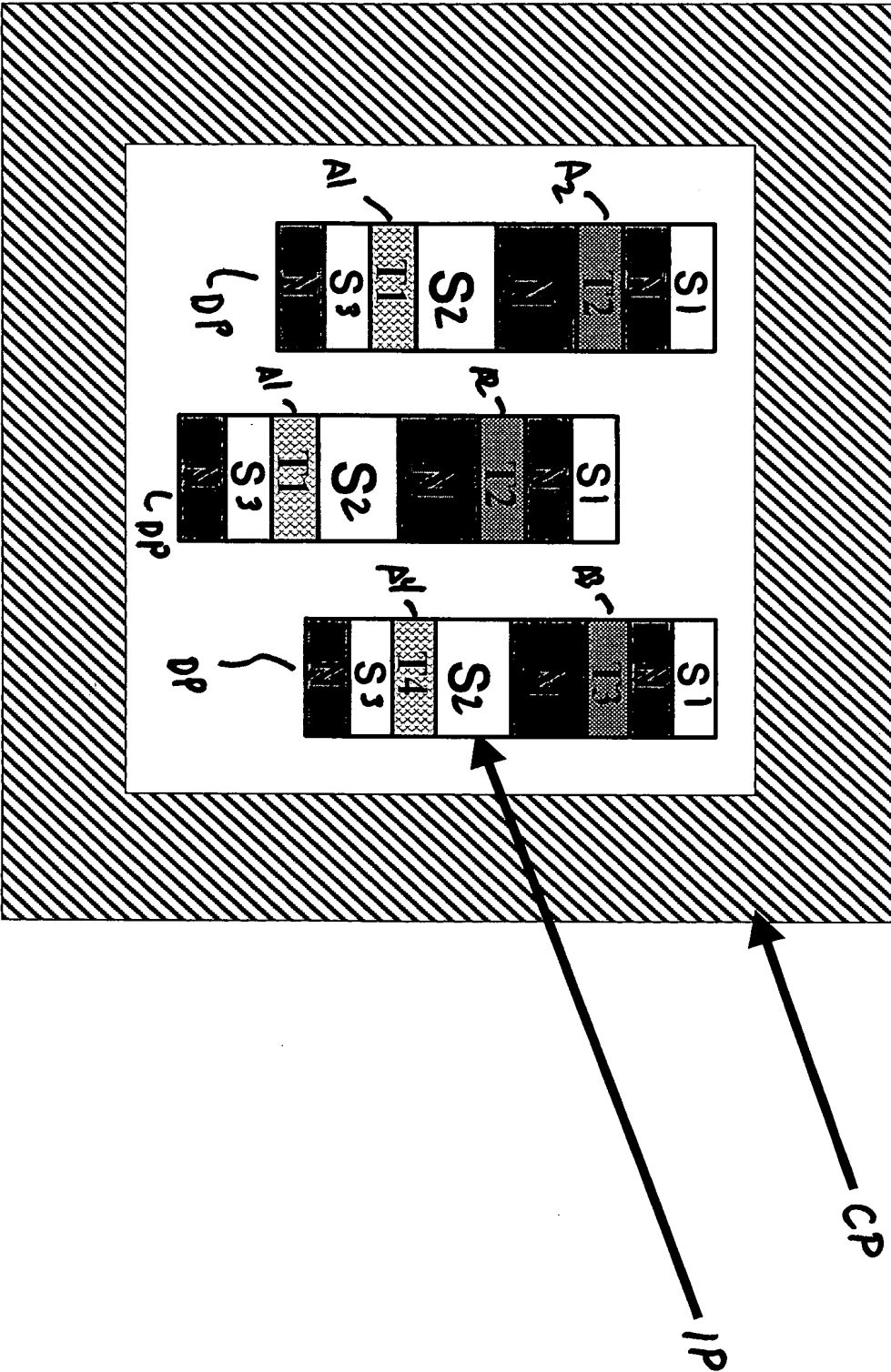


FIG. 7A

FIG. 7B

FIG. 7C

Figure 7D



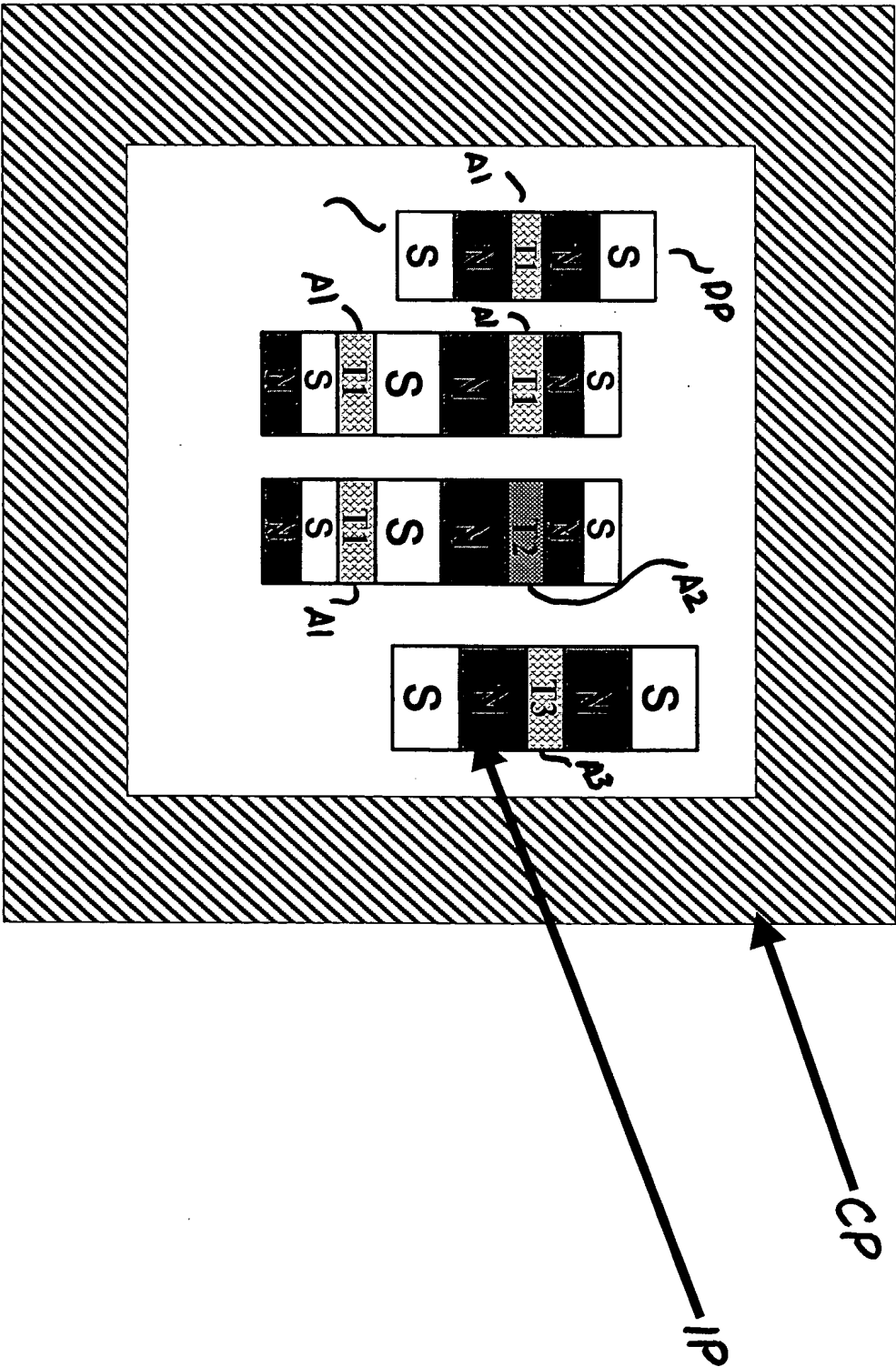
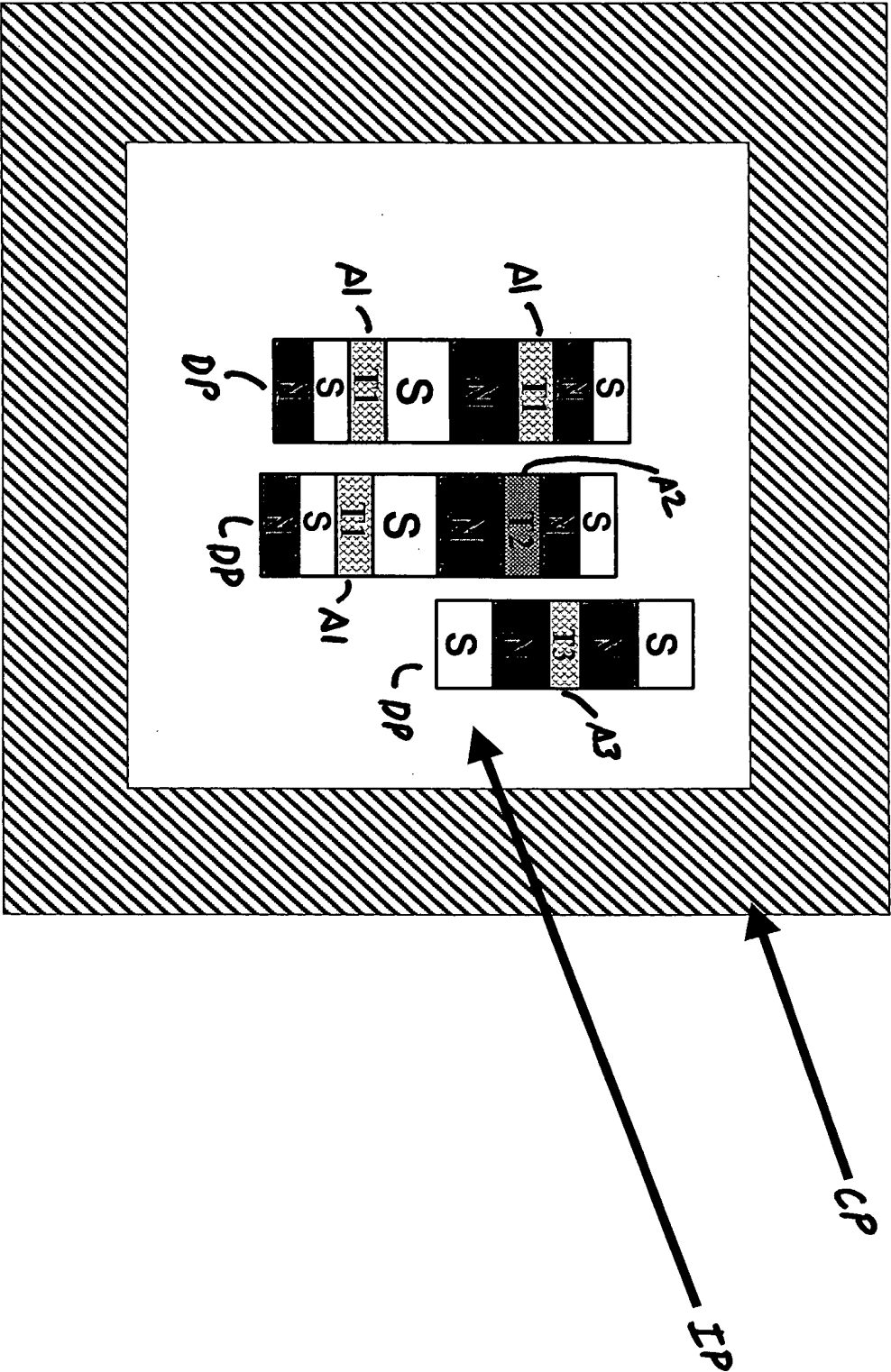


Figure 7F



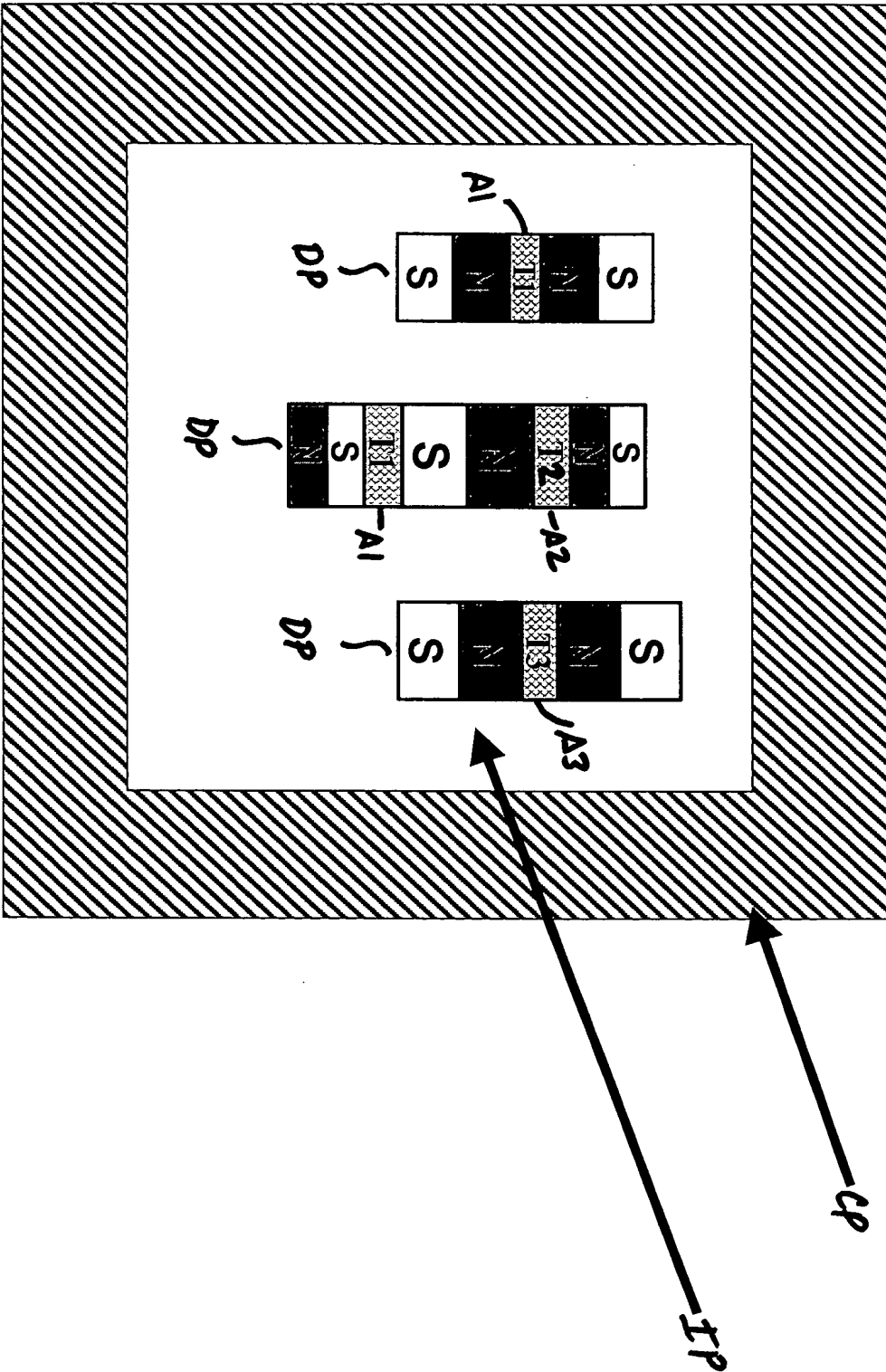


Figure 76

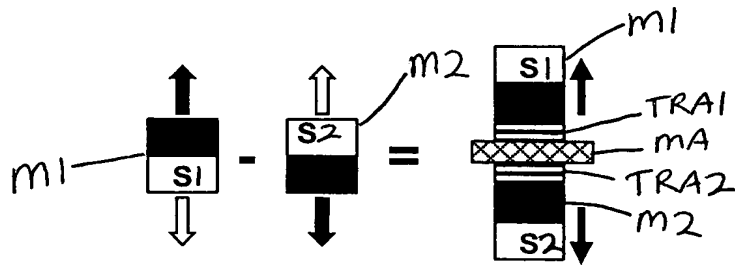


FIG. 8

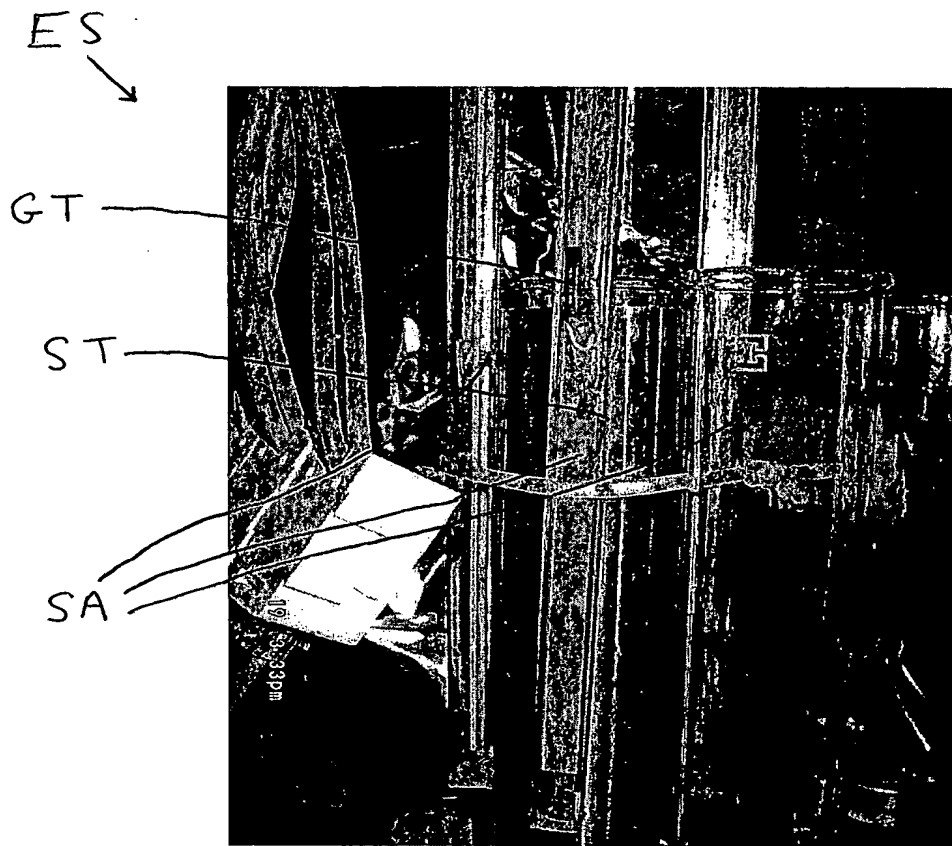


FIG. 9



FIG. 10

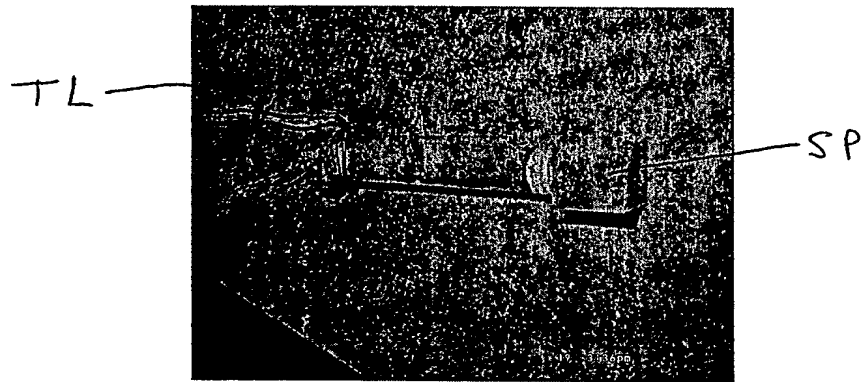


FIG. 11

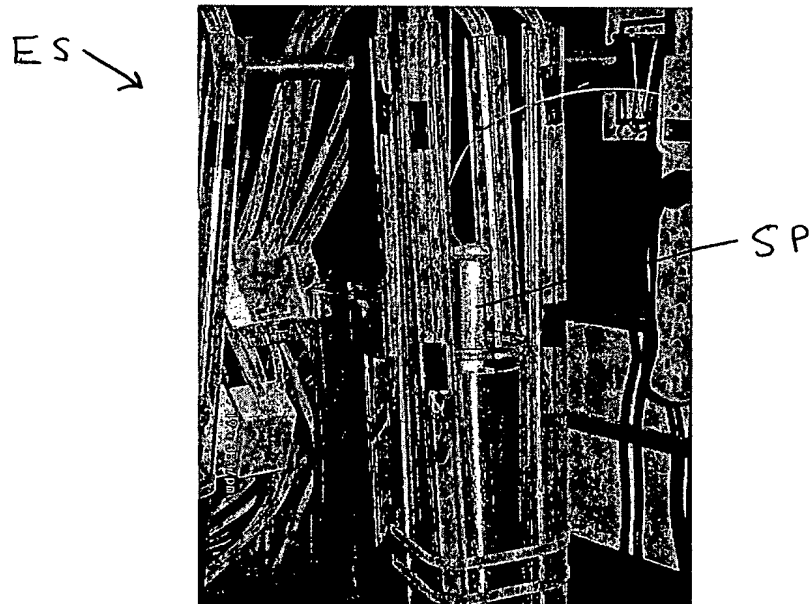


FIG. 12

FIG. 13

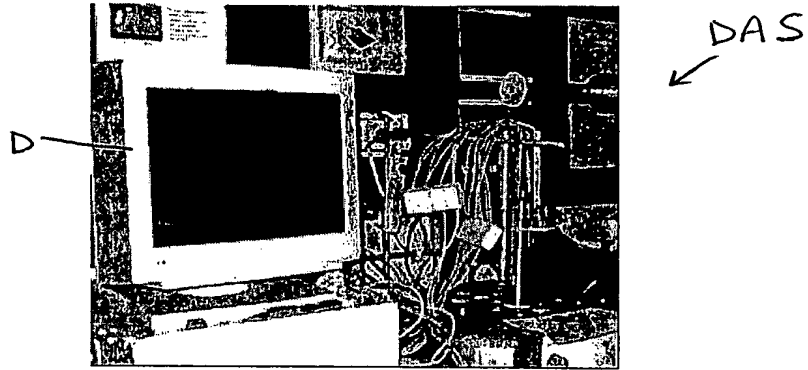


FIG. 14A

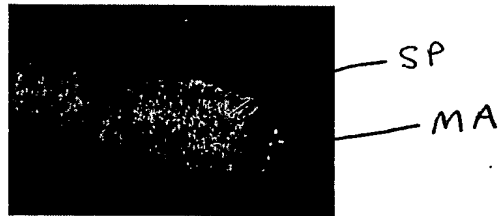


FIG. 14B



FIG. 14C

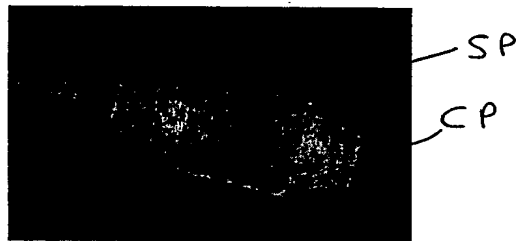
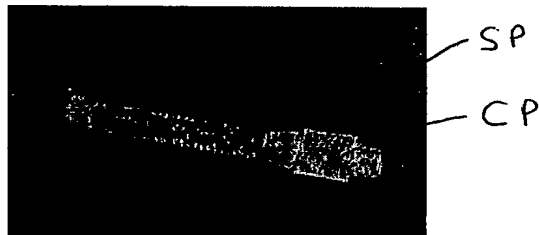


FIG. 14D



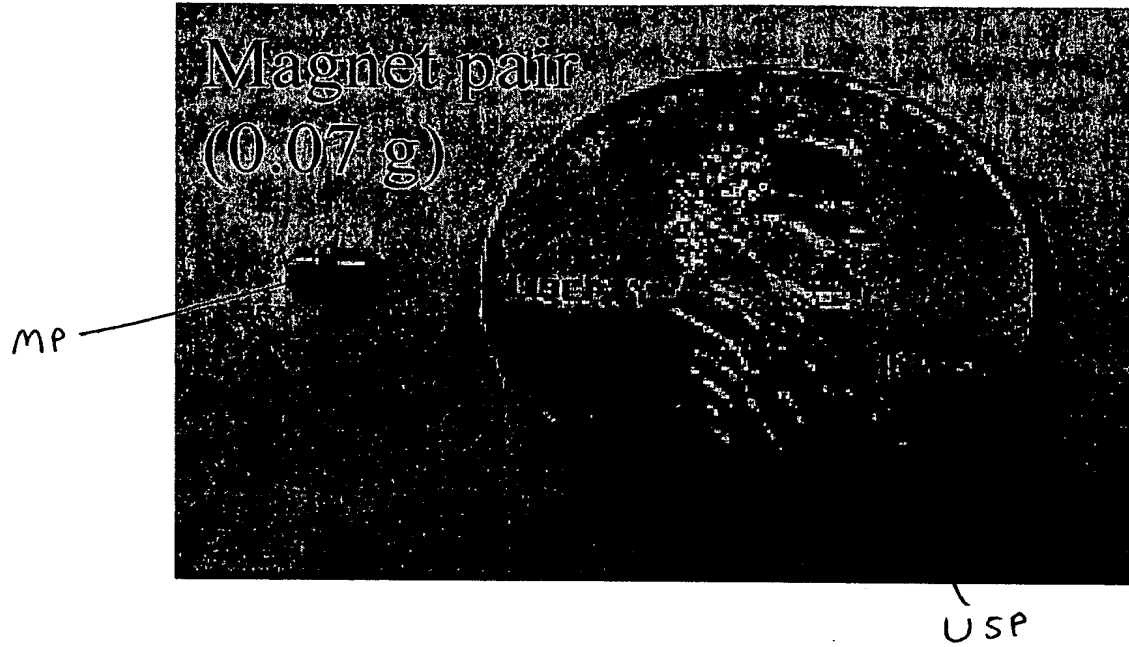


FIG. 15

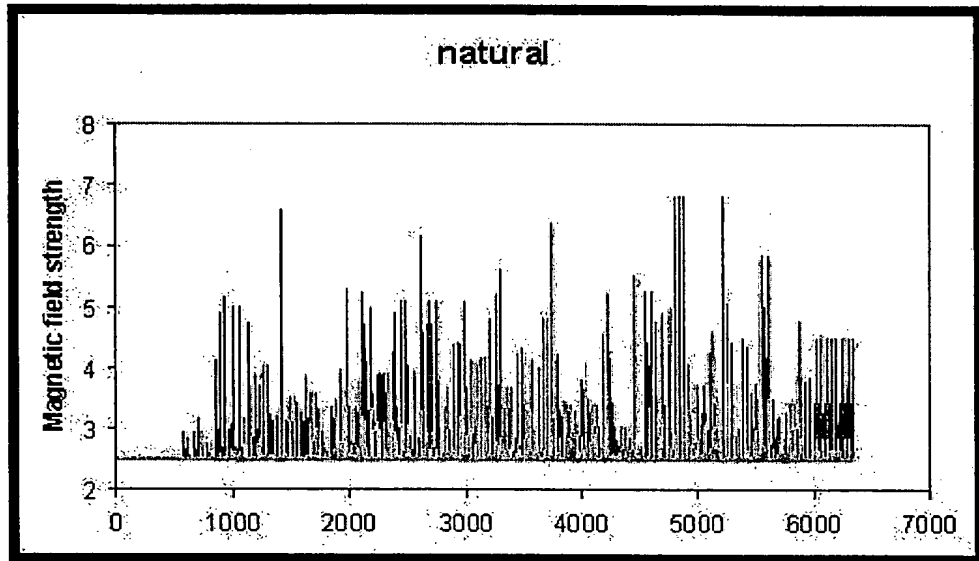


FIG. 16

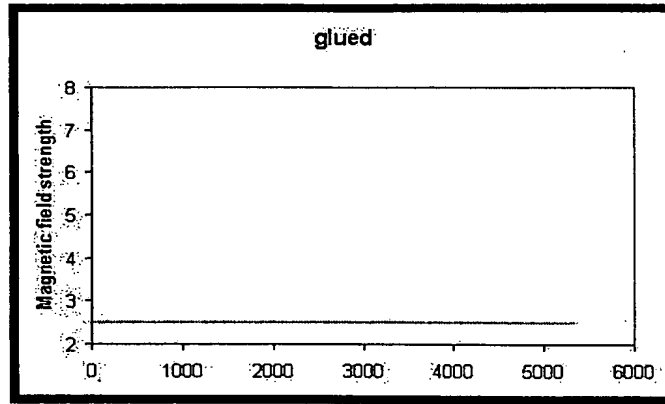


FIG. 17

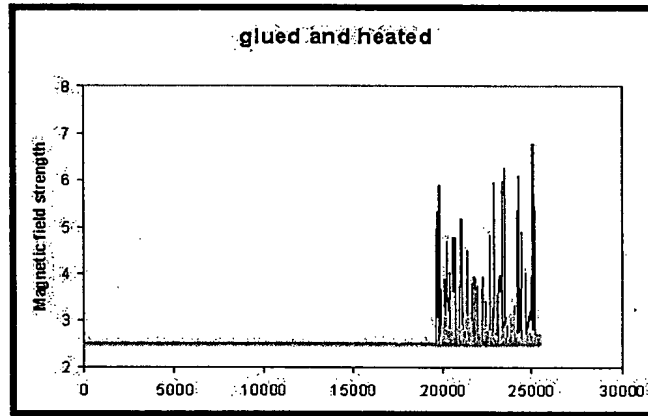


FIG. 18

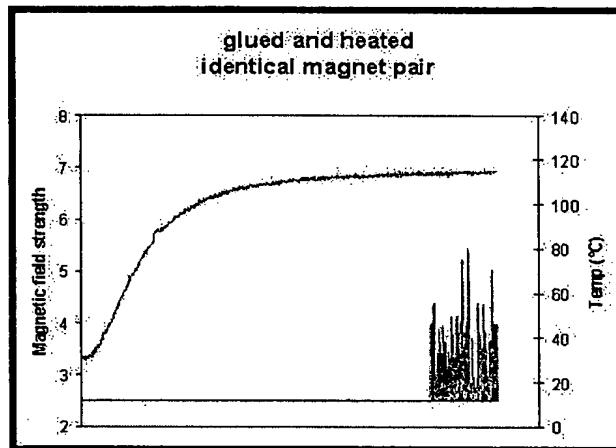


FIG. 19

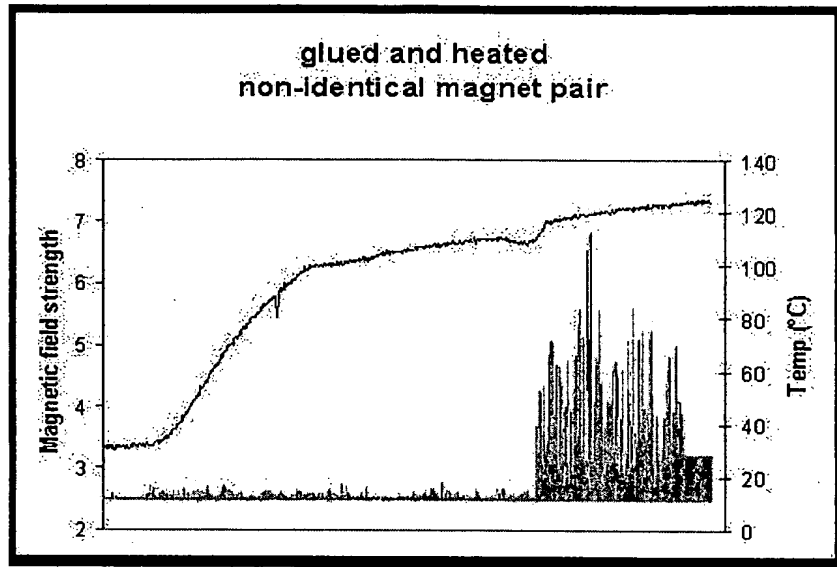


FIG. 20

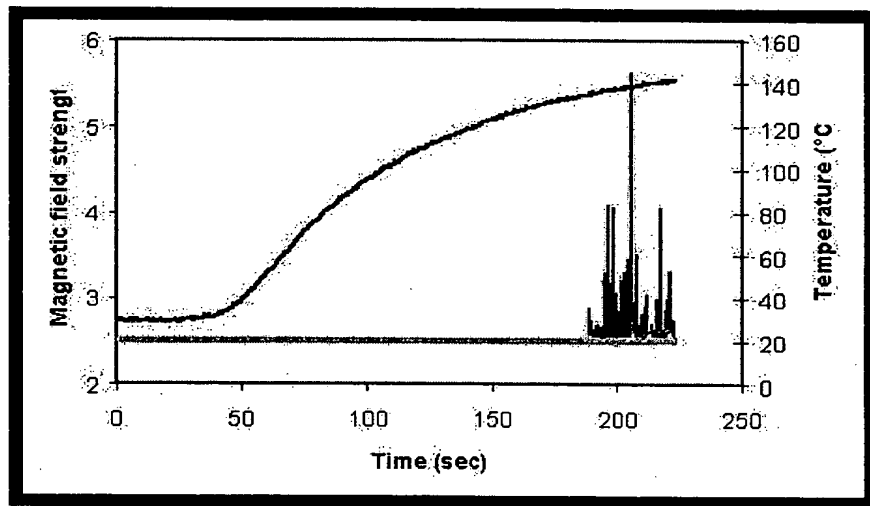


FIG. 21

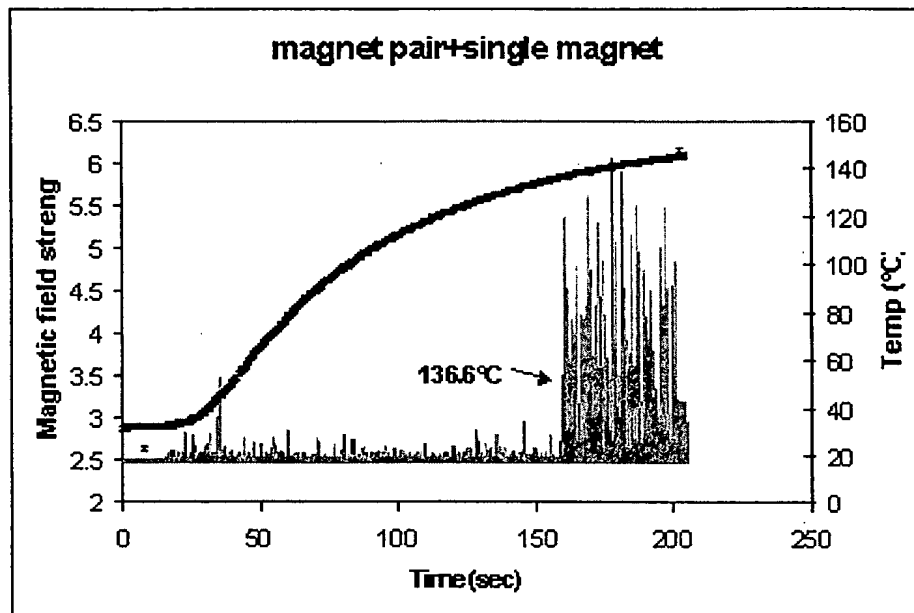


FIG. 22

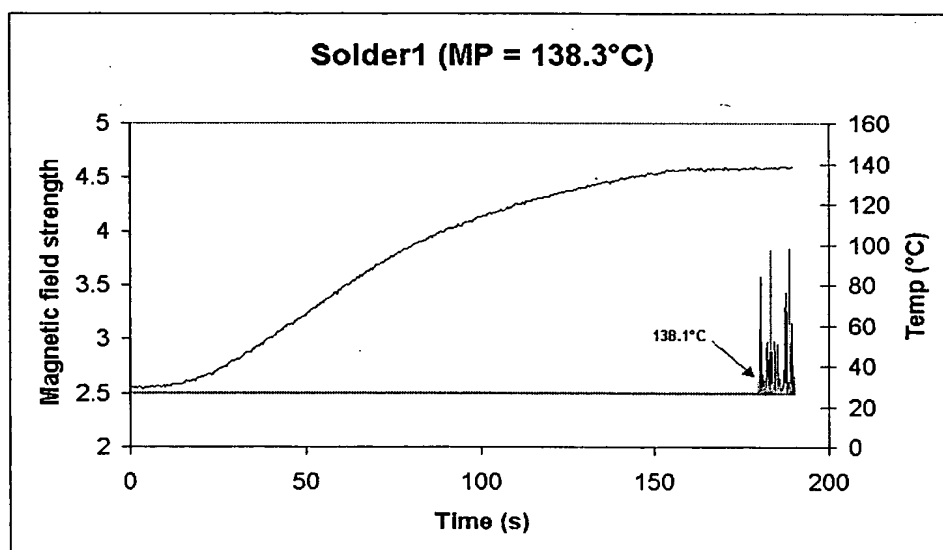


FIG. 23

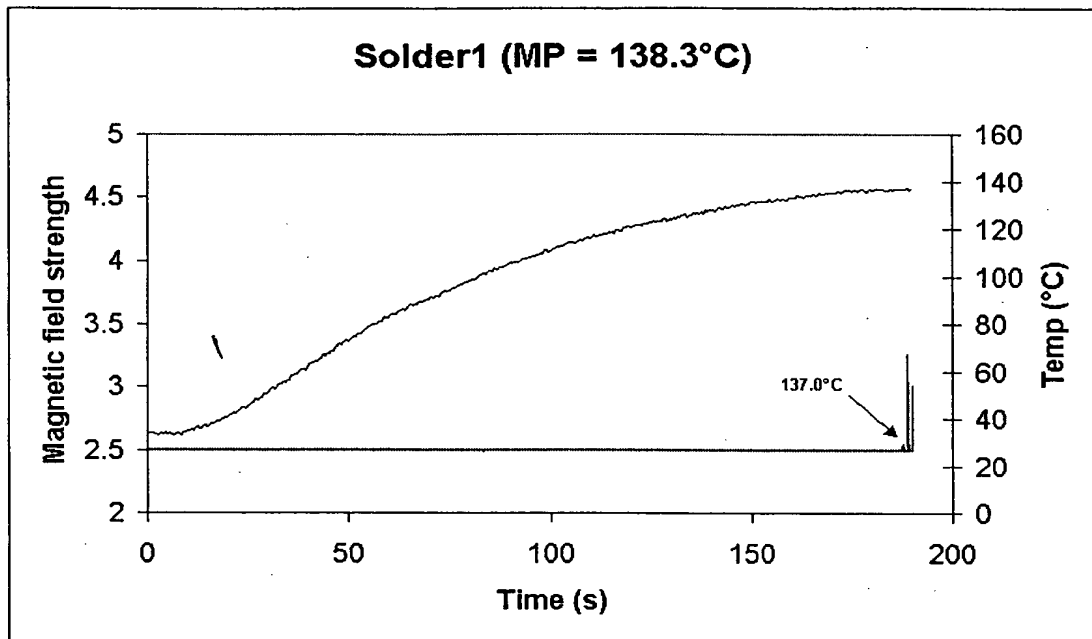


FIG. 24

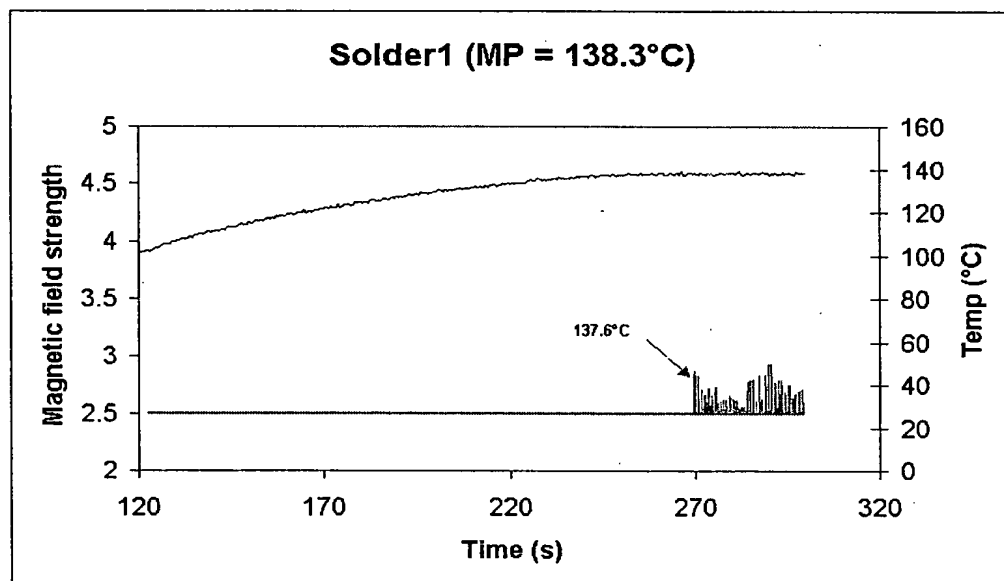


FIG. 25

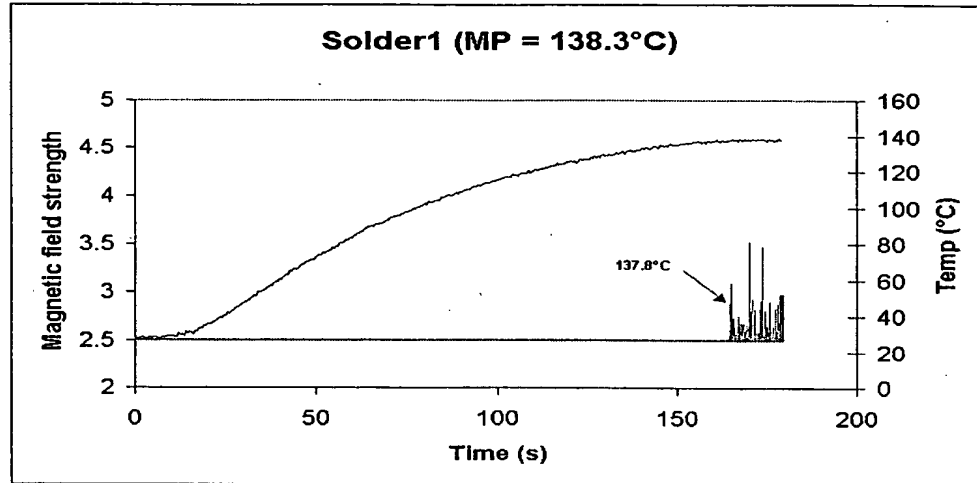


FIG. 26

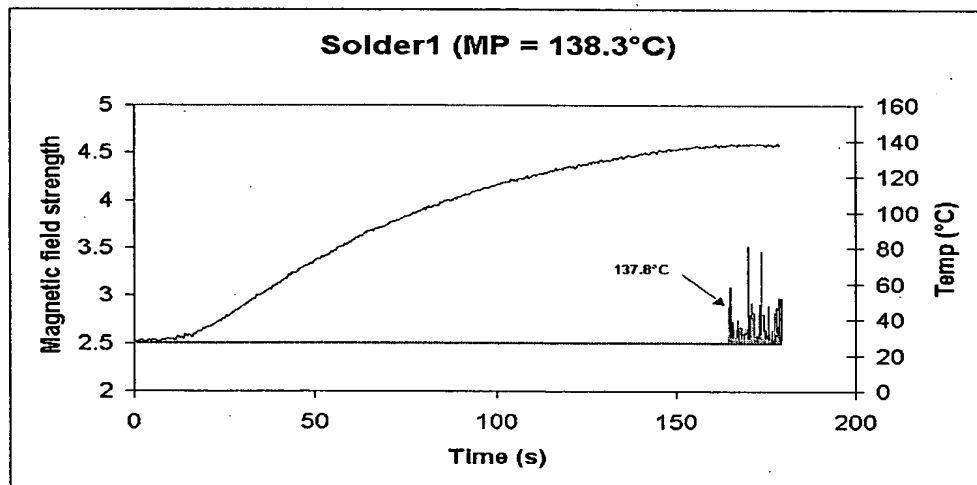


FIG. 27

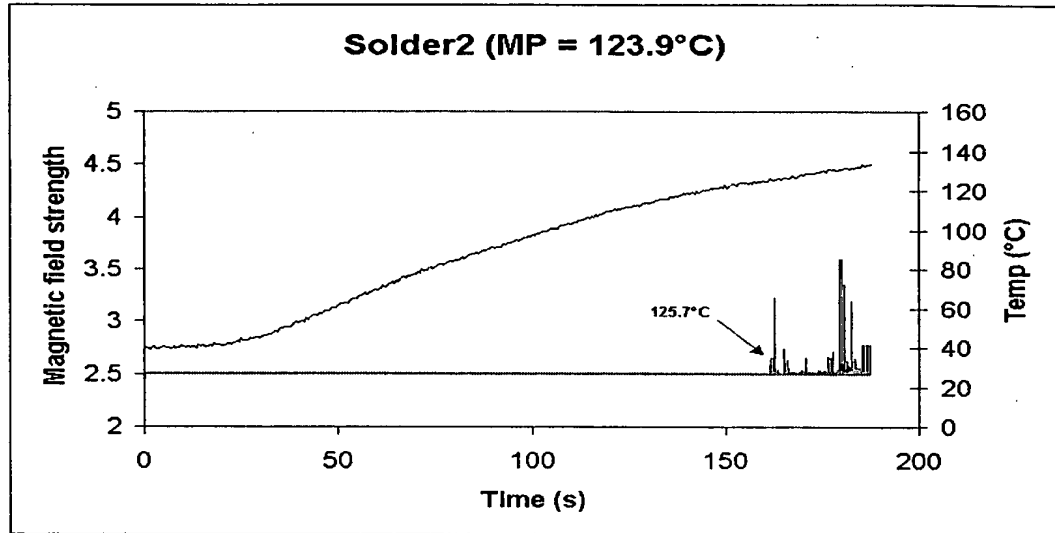


FIG. 28

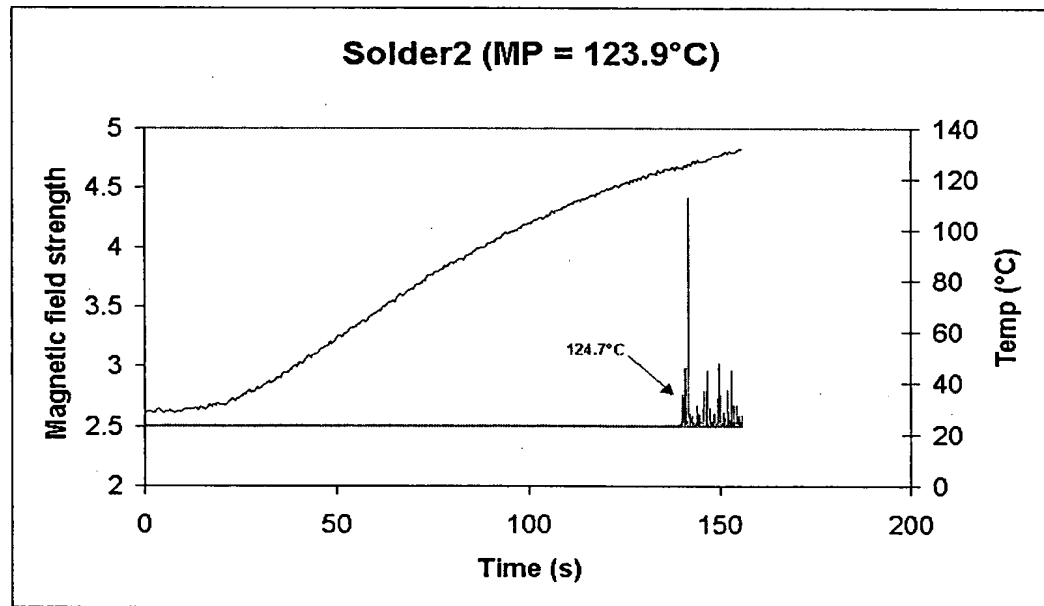


FIG. 29

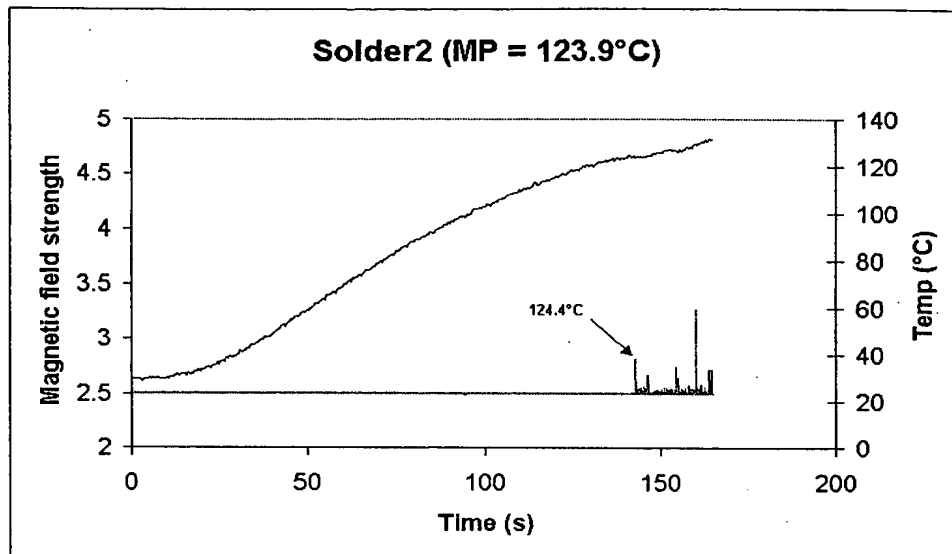


FIG. 30

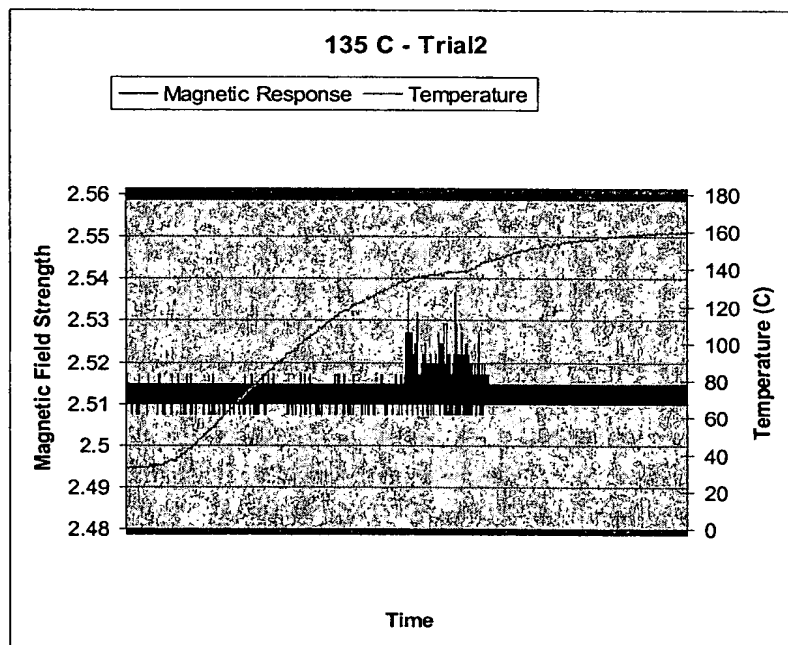


FIG. 31

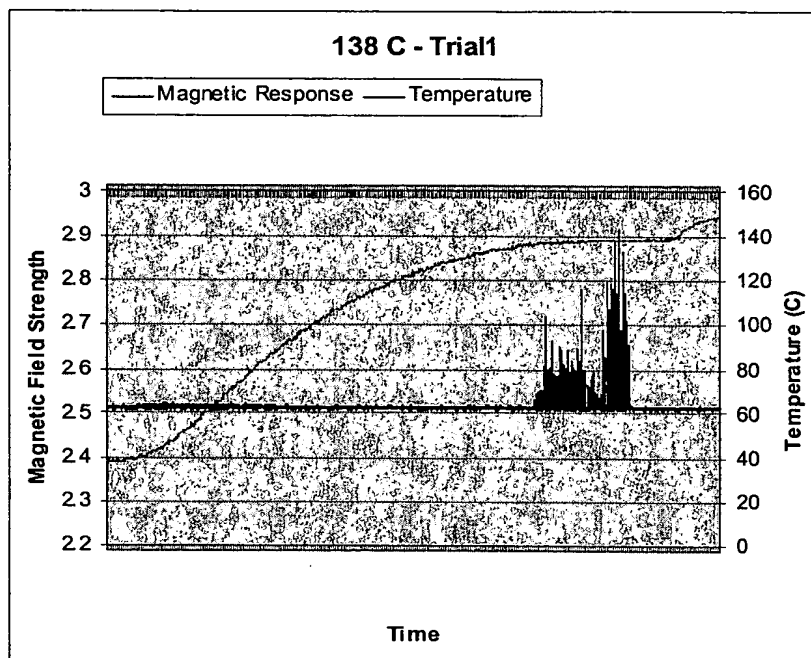


FIG. 32

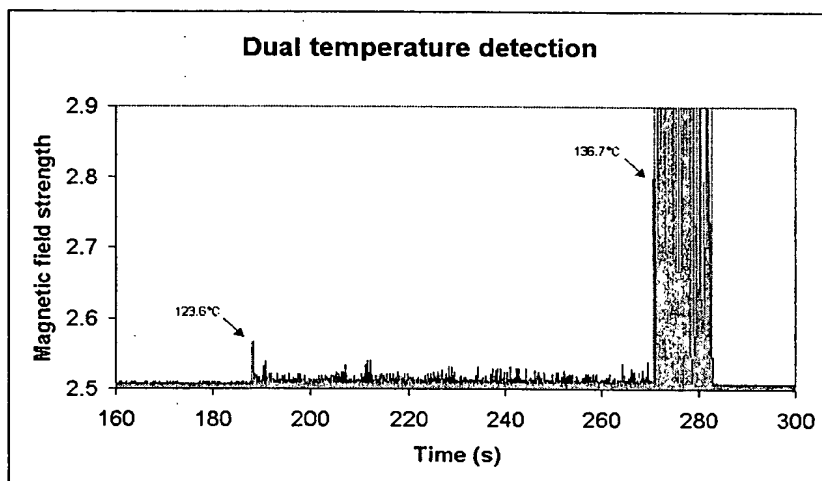
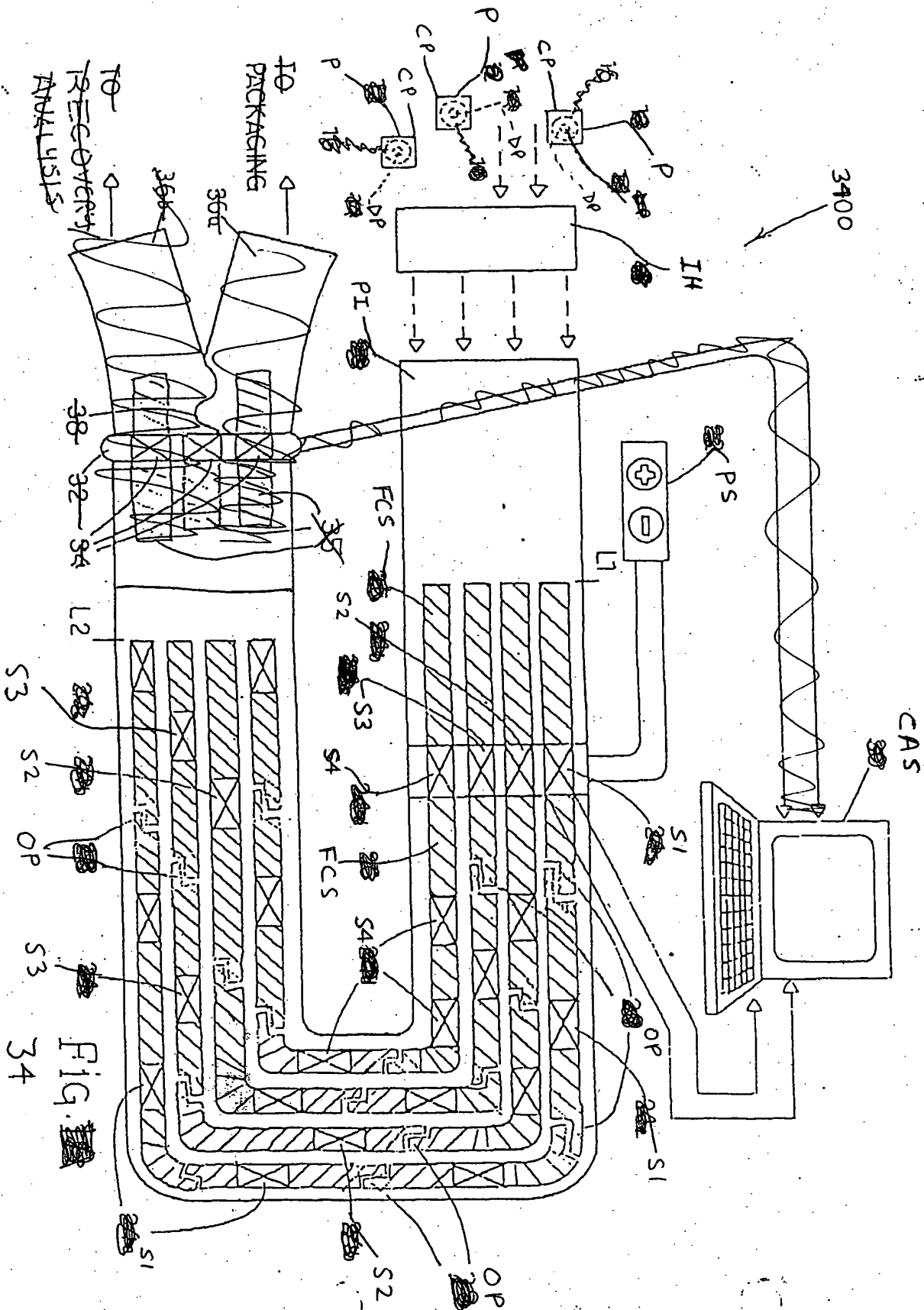


FIG. 33



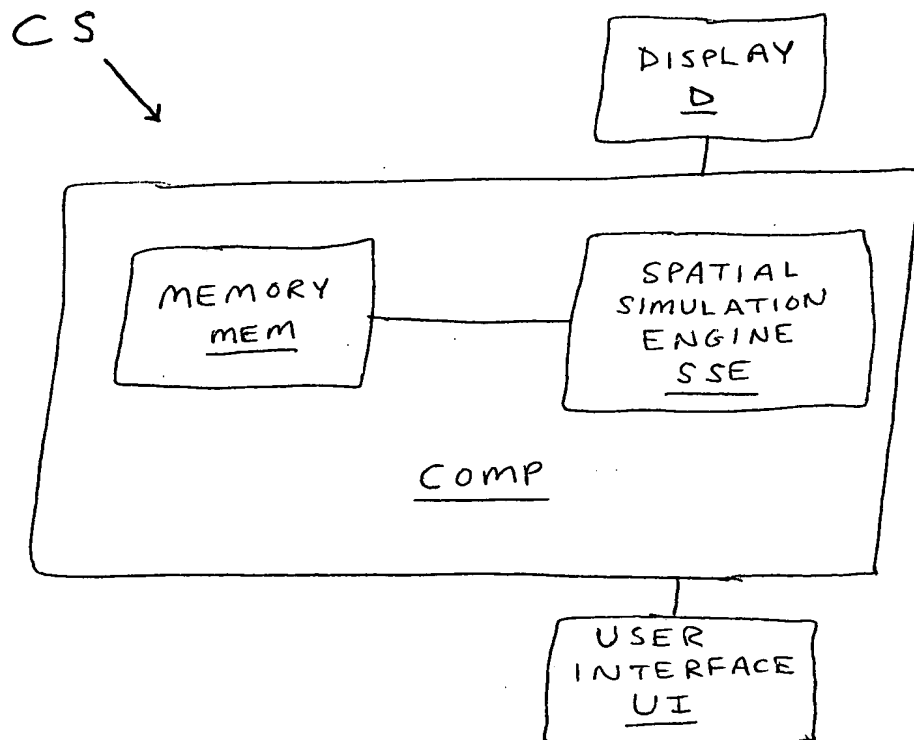


FIG. 35

FIG. 36

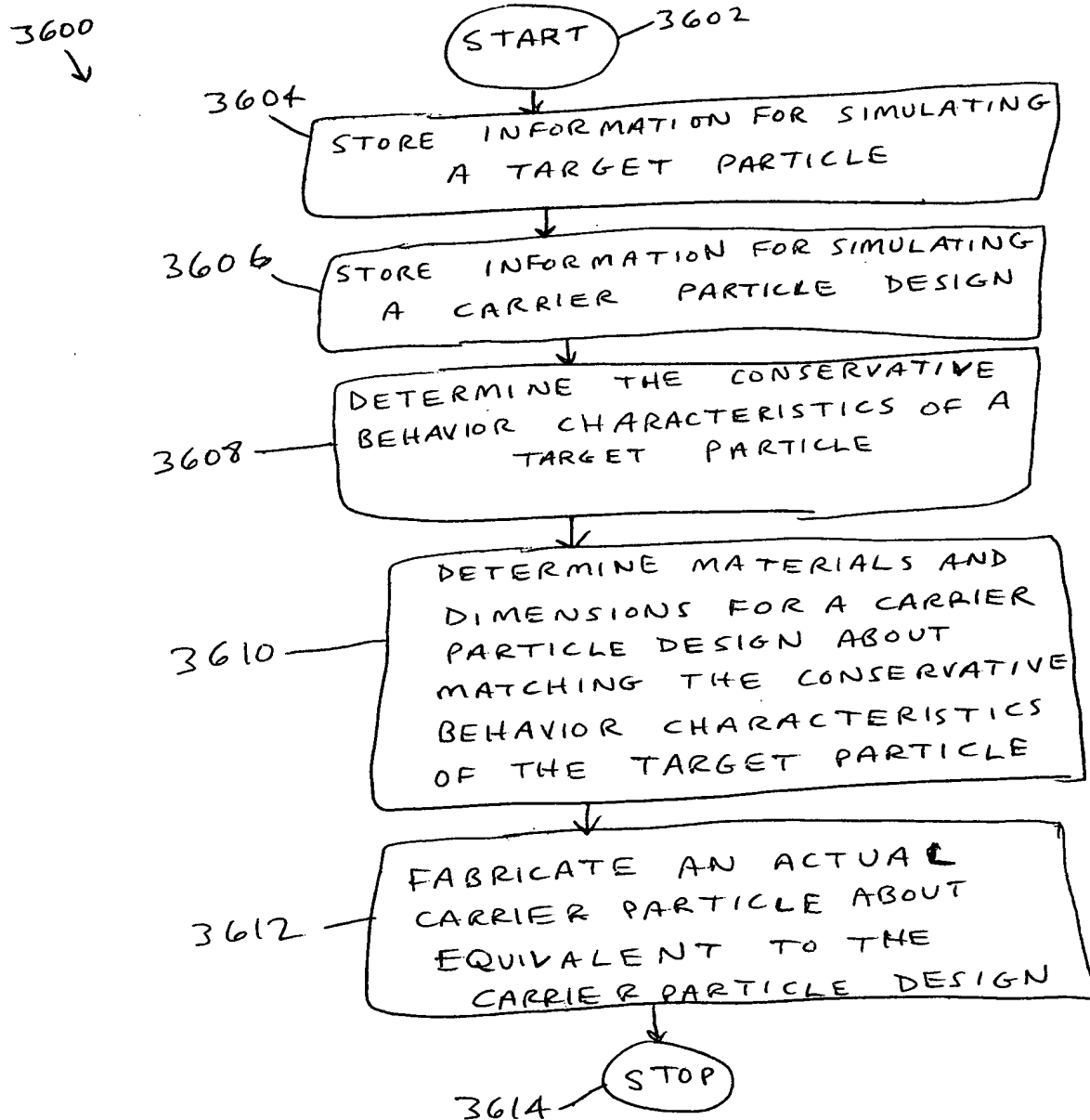


FIG. 37

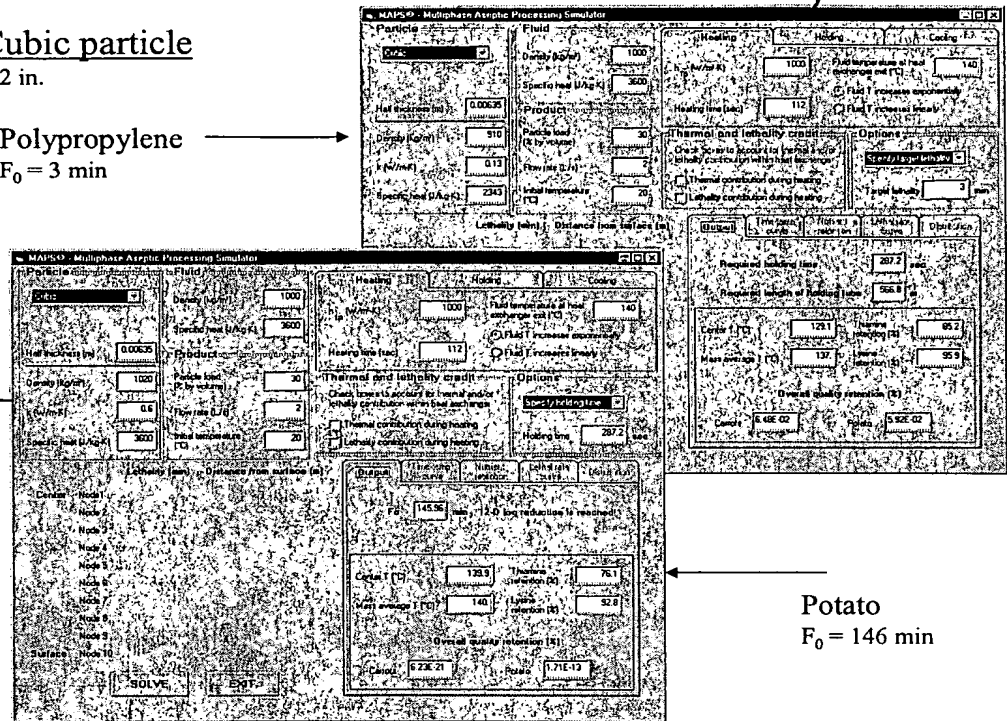
Cubic particle

1/2 in.

Polypropylene

$F_0 = 3$ min

3702



3700

Potato

$F_0 = 146$ min

FIG. 38

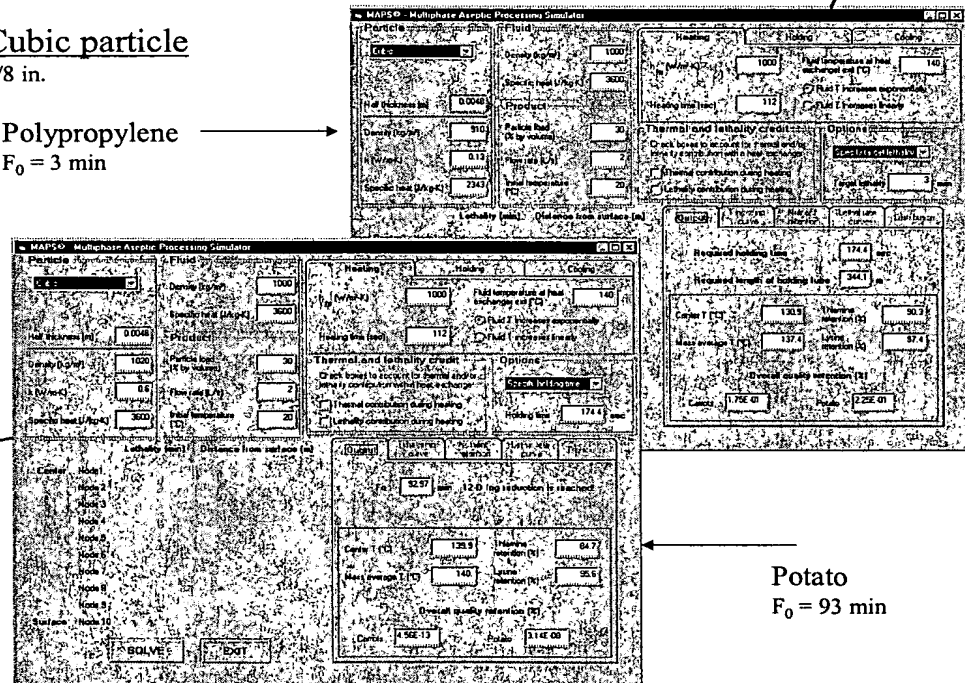
Cubic particle

3/8 in.

Polypropylene

$F_0 = 3$ min

3802



3800

Potato

$F_0 = 93$ min

FIG. 39

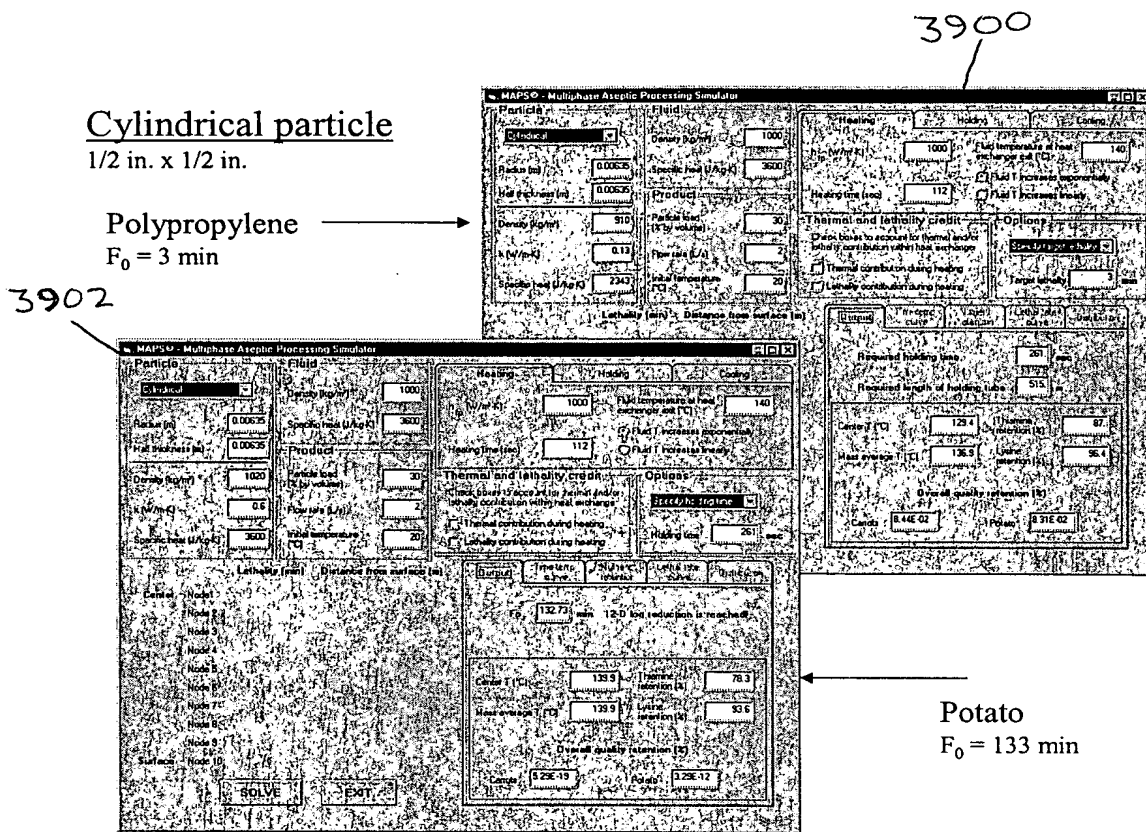
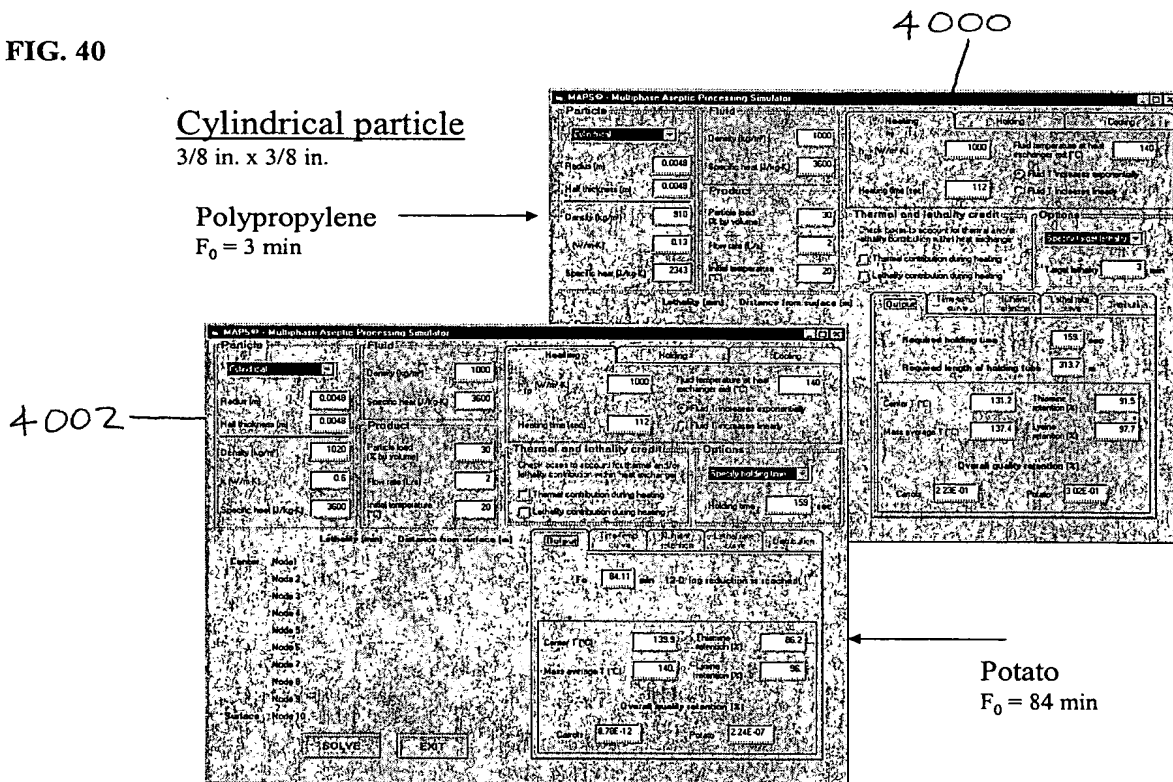


FIG. 40



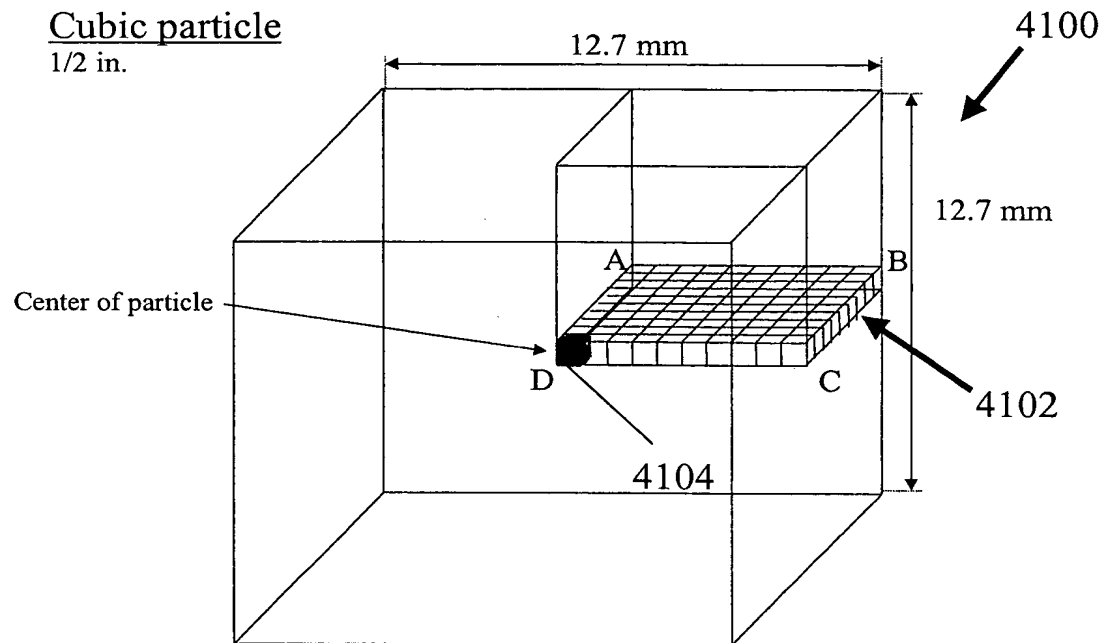
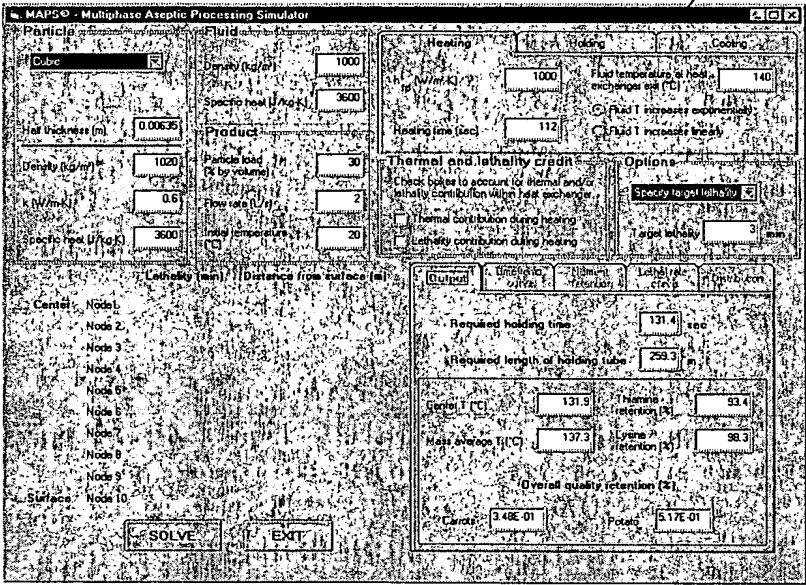
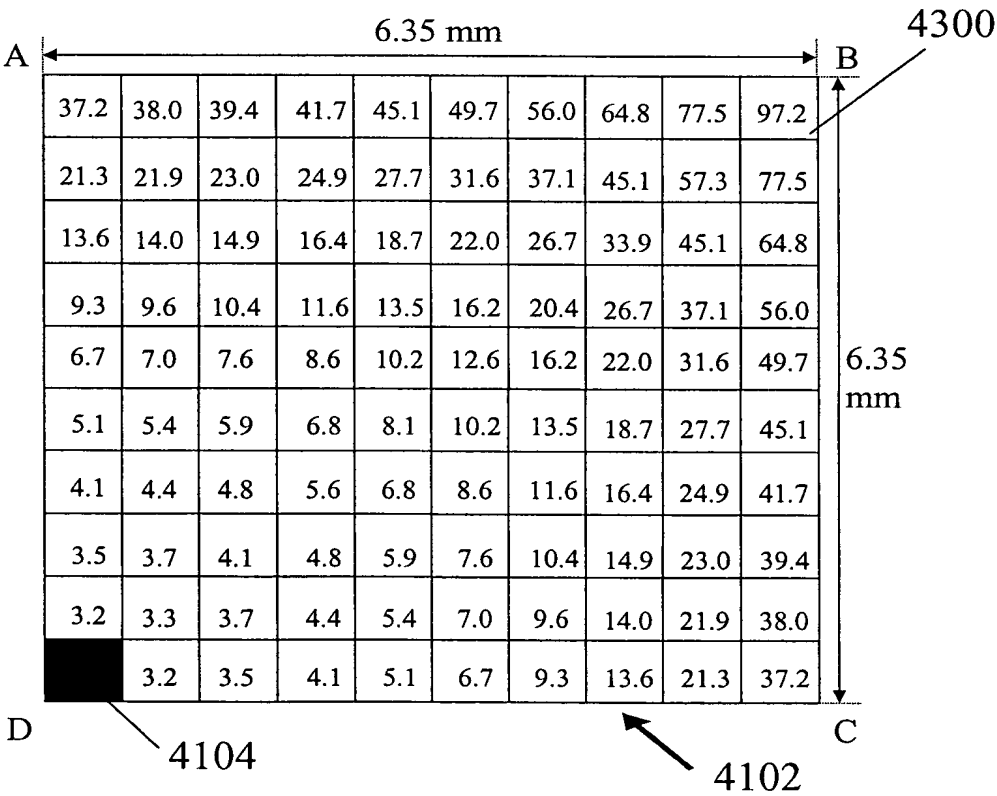


FIG. 41

Potato
1/2 in.
 F_0 (center) = 3 min.
Time = 131.4 s
(Holding only)
 $\alpha = 1.63 \times 10^{-7} \text{ m}^2/\text{s}$



Potato
1/2 in.



TPX

1/2 in.

Time = 131.4 s
(Holding only)

$\alpha = 1.04 \times 10^{-7} \text{ m}^2/\text{s}$

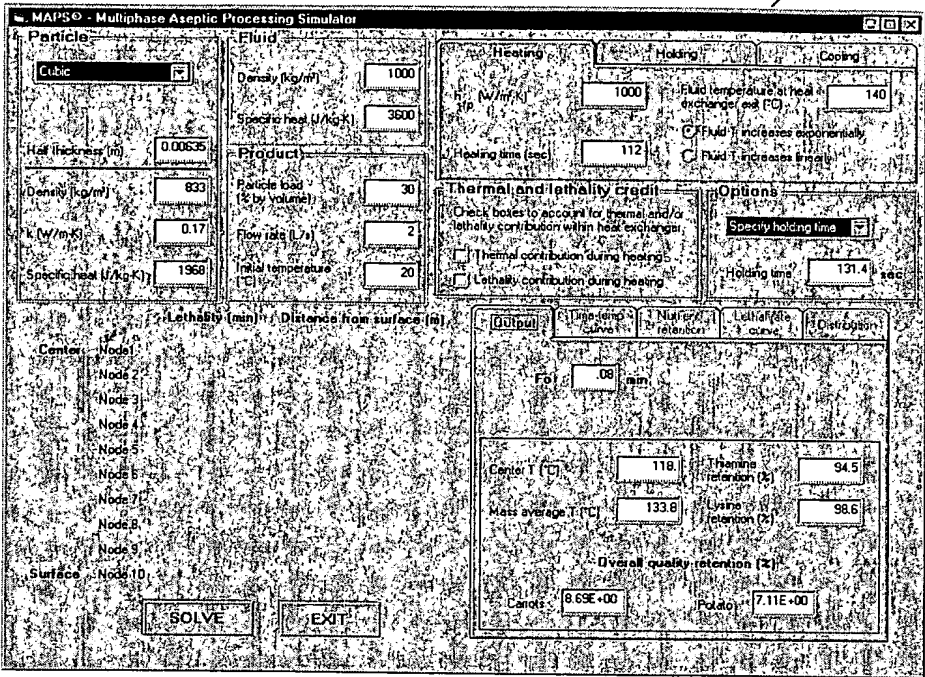


FIG. 44

TPX

1/2 in.

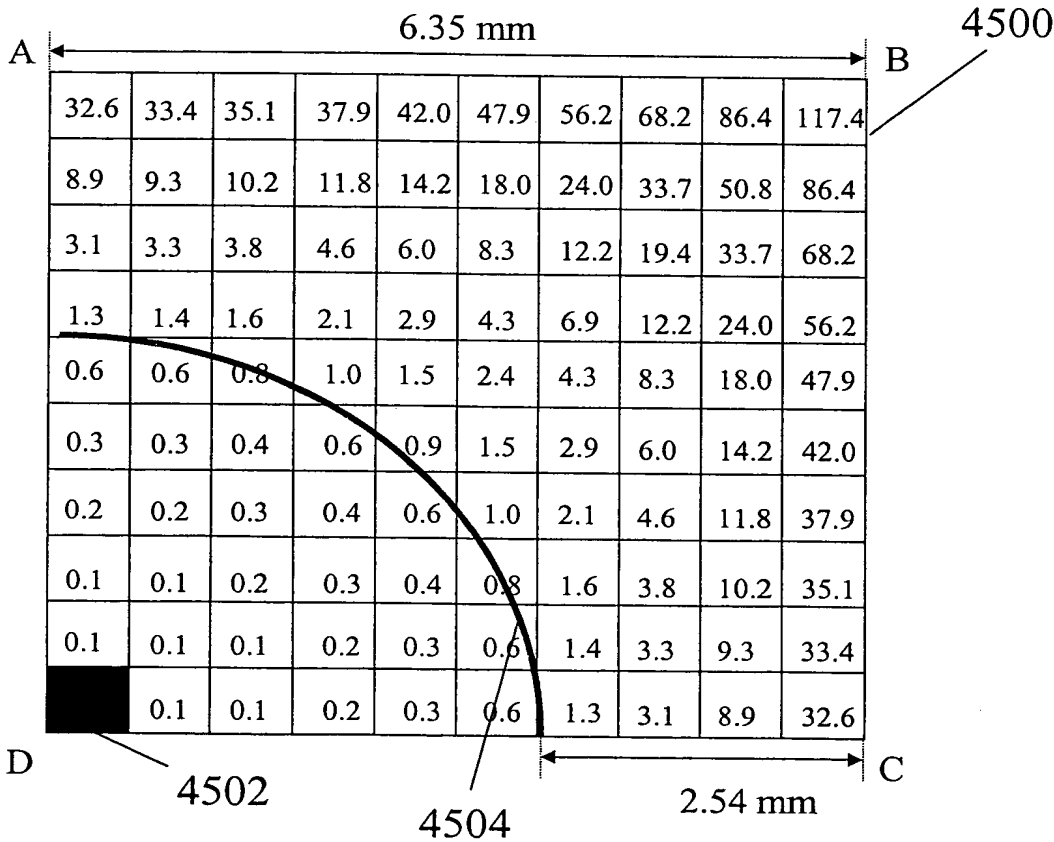


FIG. 45

Nylon

1/2 in.

Time = 131.4 s

(Holding only)

$$\alpha = 1.40 \times 10^{-7} \text{ m}^2/\text{s}$$

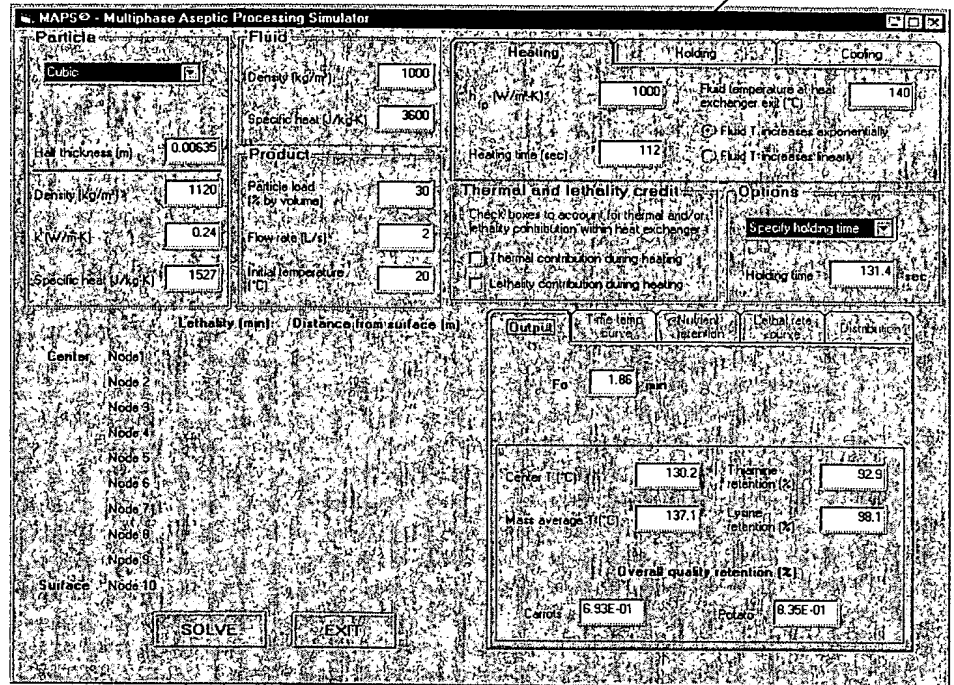


FIG. 46

Nylon

1/2 in.

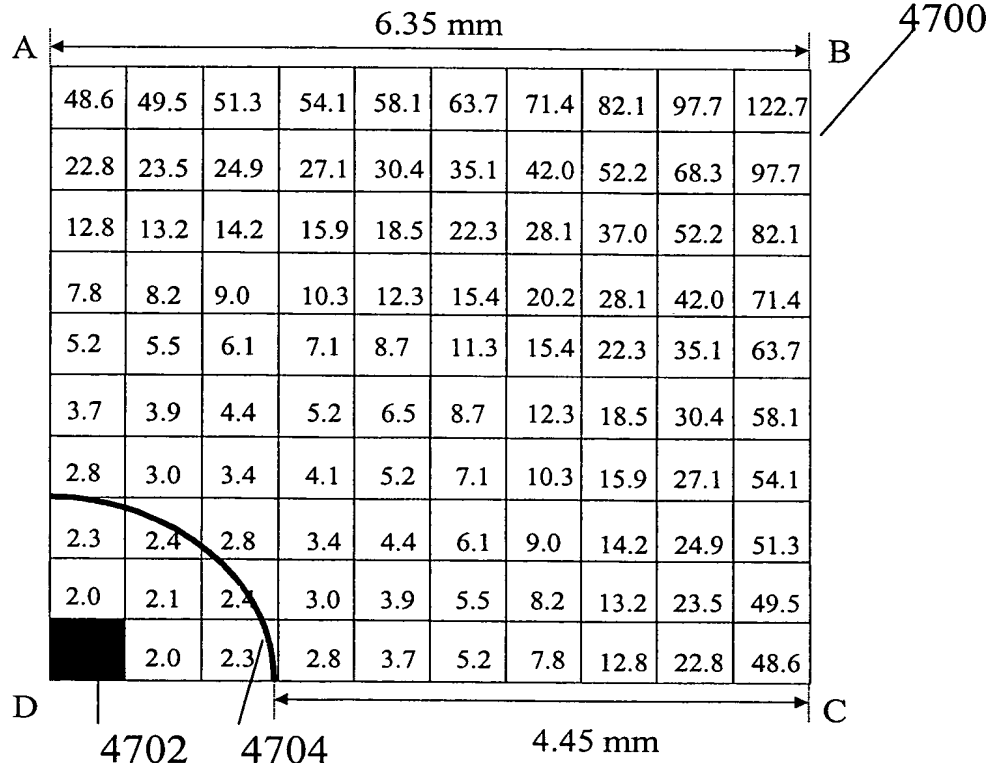


FIG. 47

Teflon

1/2 in.

Time = 131.4 s
(Holding only)

$\alpha = 1.15 \times 10^{-7} \text{ m}^2/\text{s}$

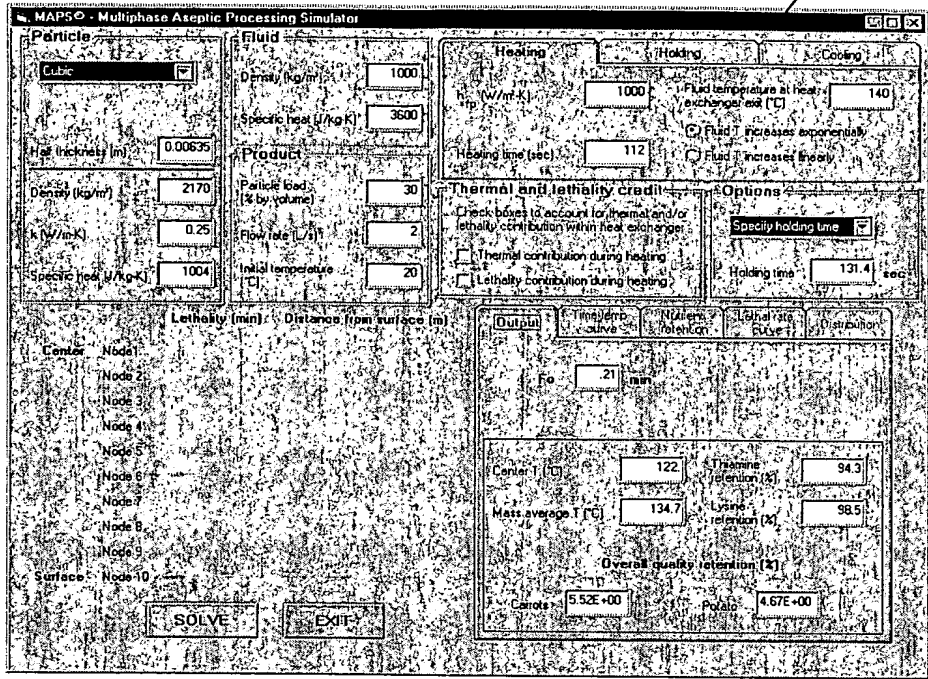


FIG. 48

Teflon

1/2 in.

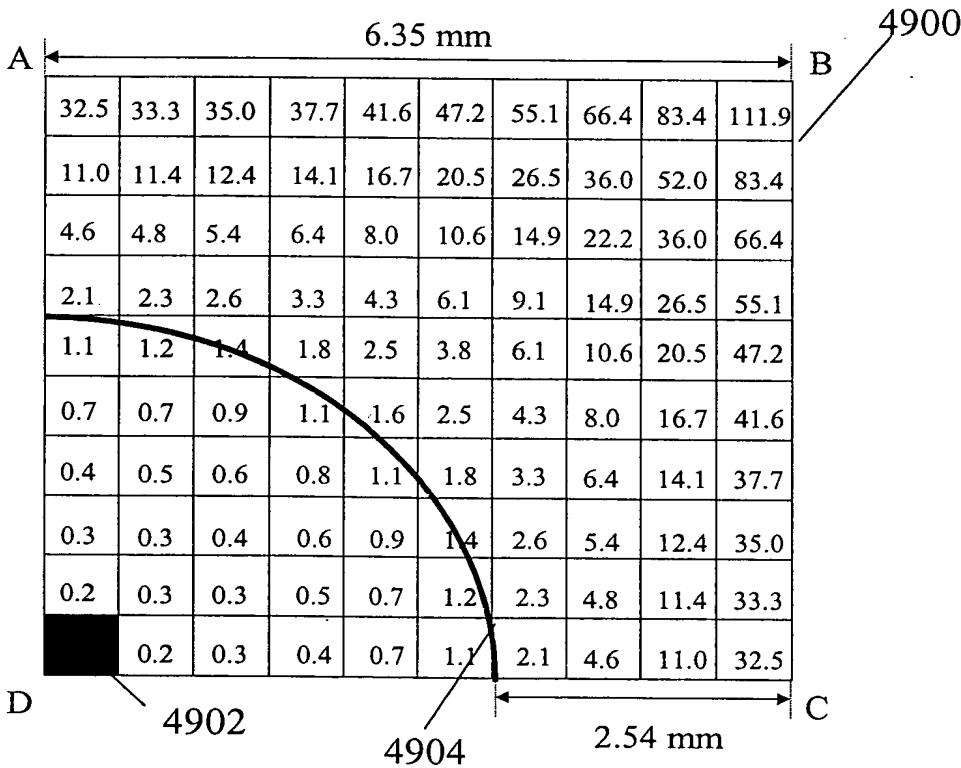


FIG. 49

Polypropylene

1/2 in.

Time = 131.4 s
(Holding only)

$$\alpha = 6.10 \times 10^{-8} \text{ m}^2/\text{s}$$

MAPS® - Multiphase Aseptic Processing Simulator

Particle: Cubic

Fluid: Density (kg/m³): 1000, Specific heat (J/kg·K): 3600

Product: Particle load (% by volume): 30, Flow rate (L/s): 2, Initial temperature (°C): 20

Heating: Heating time (sec): 112, Fluid temperature at heat exchanger exit (°C): 140

Thermal and lethality credits: Check boxes for thermal and/or lethality contribution during heating.

Options: Specify holding time: 131.4 sec

Output: Time-temperature curve, Number of retention, Lethality calculation, Distribution

Center T (°C): 62.3, Thermal retention (%): 96.5, Mass average T (°C): 123.5, Lethality retention (%): 99.1

Overall quality retention (%): 3.48E+01, 3.02E+01

SOLVE, EXIT

FIG. 50

Polypropylene

1/2 in.

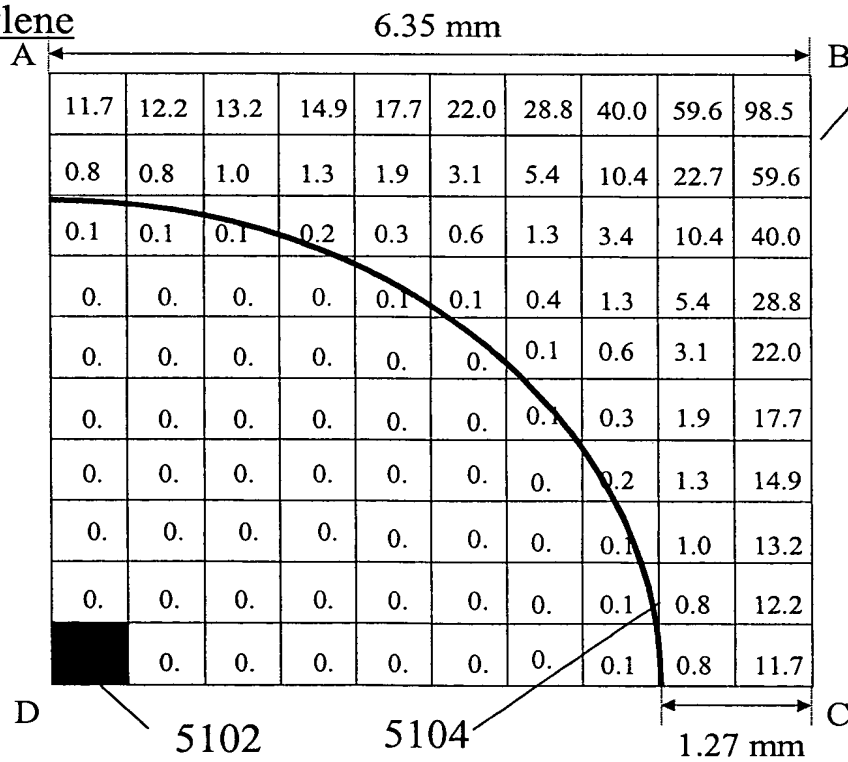


FIG. 51

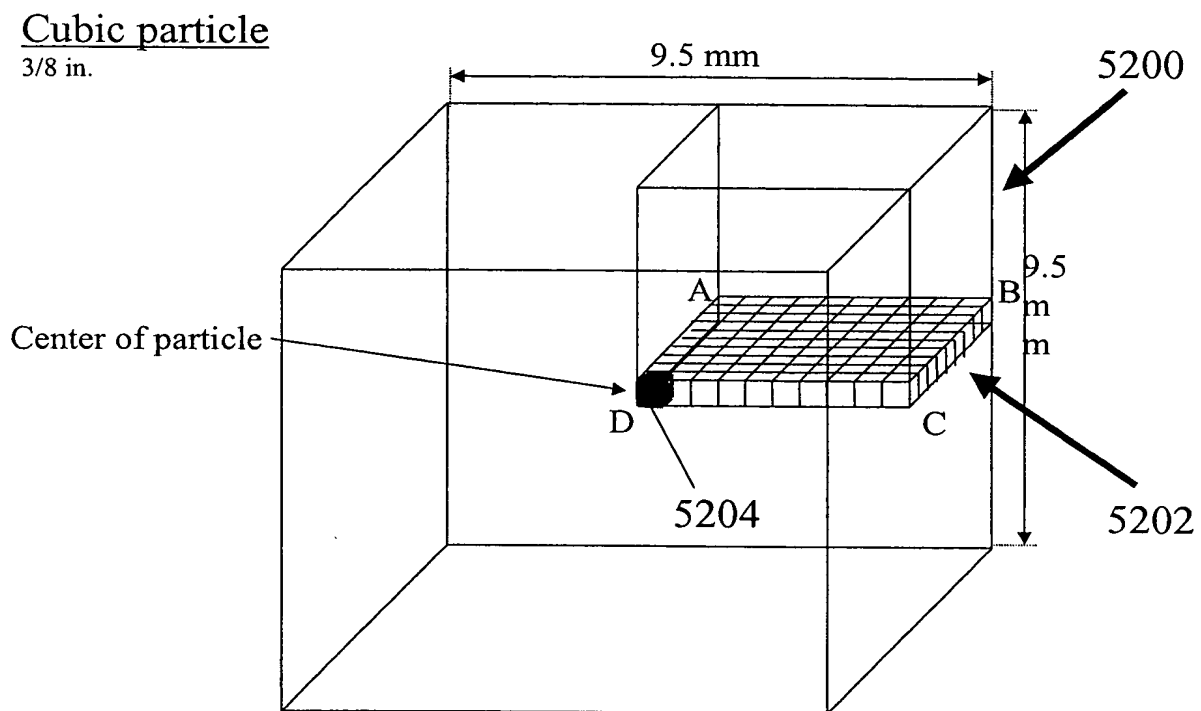
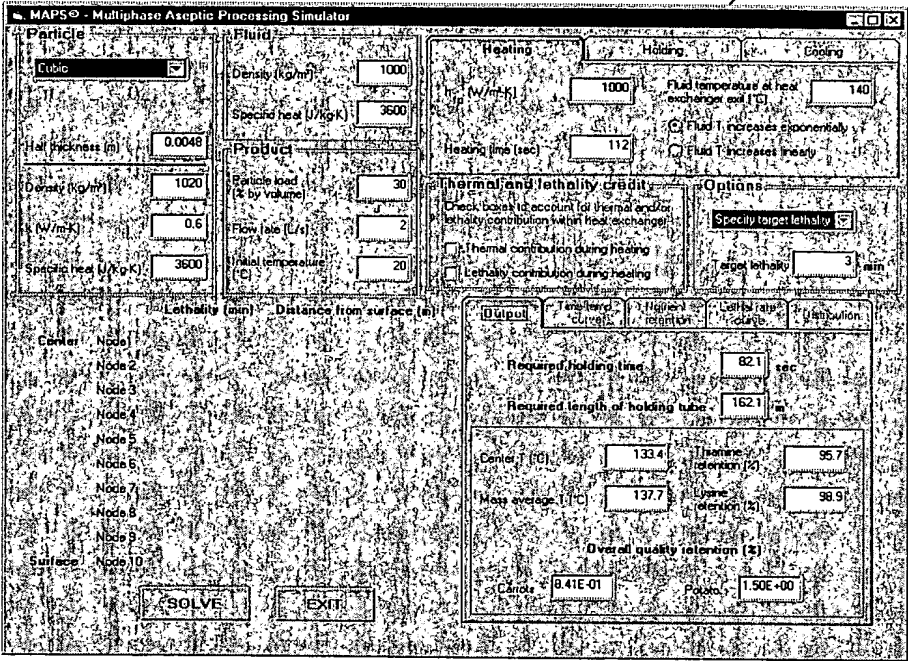
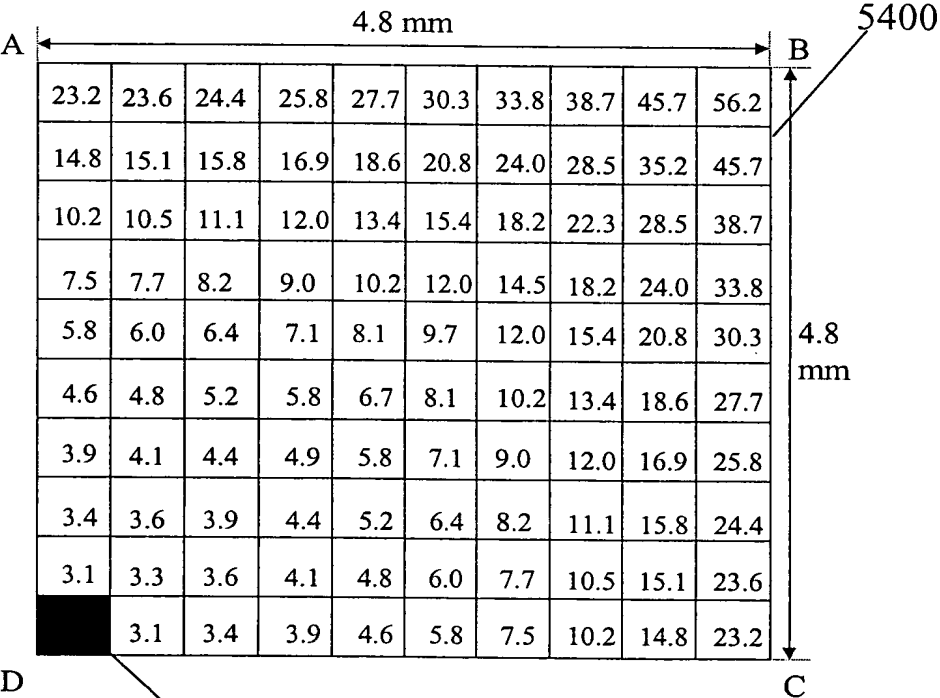


FIG. 52

Potato
3/8 in.
 F_0 (center) = 3 min.
Time = 82.1 s
(Holding only)
 $\alpha = 1.63 \times 10^{-7} \text{ m}^2/\text{s}$



Potato
3/8 in.



TPX

3/8 in.

Time = 82.1 s
(Holding only)

$$\alpha = 1.04 \times 10^{-7} \text{ m}^2/\text{s}$$

5500

Particle: Cubic, Density (kg/m³): 833, Specific heat (J/kg-K): 1968, Particle load (% by volume): 30, Flow rate (L/s): 2, Initial temperature (°C): 20.

Fluid: Density (kg/m³): 1000, Specific heat (J/kg-K): 3600.

Heating: Heating time (sec): 112.

Holding: Fluid temperature at heat exchanger exit (°C): 140, Holding time (sec): 82.1.

Cooling: Cooling time (sec): 140.

Thermal and lethality credit: Check boxes to account for thermal and/or lethality contribution within heat exchanger.

Options: Specify holding time: 82.1 sec.

Output: Time to Fo (min): 0.15, Fo (min): 15.

Temperature and lethality data table:

Center (°C)	Thermal retention (s)	Lethality rate (s)	Defect rate (s)
122.4	96.3	99	
Mass average T (°C): 134.9	Lethality retention (s): 99		
Overall quality retention (s): 9.38E+00			
Carbide	9.38E+00	9.91E+00	

FIG. 55

TPX

3/8 in.

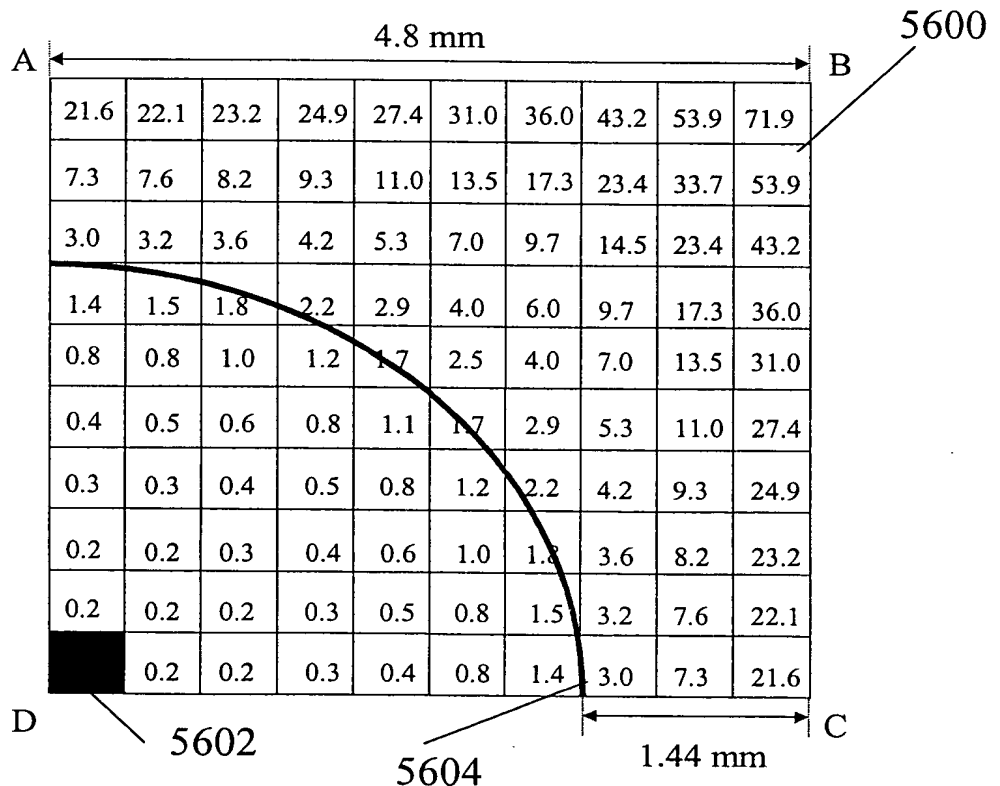


FIG. 56

Nylon

3/8 in.

Time = 82.1 s

(Holding only)

$$\alpha = 1.40 \times 10^{-7} \text{ m}^2/\text{s}$$

MAPSP - Multiphase Aseptic Processing Simulator

Particle: Cubic
Half thickness (m): 0.0048
Density (kg/m³): 1120
k (W/m.K): 0.24
Specific heat (J/kg.K): 1527

Fluid:
Density (kg/m³): 1000
Specific heat (J/kg.K): 3600

Product:
Particle load (% by volume): 30
Flow rate (L/h): 2
Initial temperature (°C): 20

Heating: W/m²: 1000
Heating time (sec): 112

Holding: Fluid temperature at heat exchanger exit (°C): 140
Fluid T increases exponentially
Fluid T increases linearly

Cooling: Specify holding time: 82.1 sec

Thermal and lethality credit:
Break boxes to account for thermal and/or lethality contribution within heat exchanger
Thermal contribution during heating
Lethality contribution during heating

Options:
Specify holding time: 82.1 sec

Center: Node 1
Node 2
Node 3
Node 4
Node 5
Node 6
Node 7
Node 8
Node 9
Surface: Node 10

Lethality (min): Distance from surface (m)

Output:
Fo: 2.35 min
Center (°C): 132.6
Mass average (°C): 137.8
Thermal retention (%): 95.3
Lysine retention (%): 98.8
D-value quality retention (%):
Carrots: 1.02E+00
Potato: 1.63E+00

ISOLVE EXIT

FIG. 57

Nylon

3/8 in.

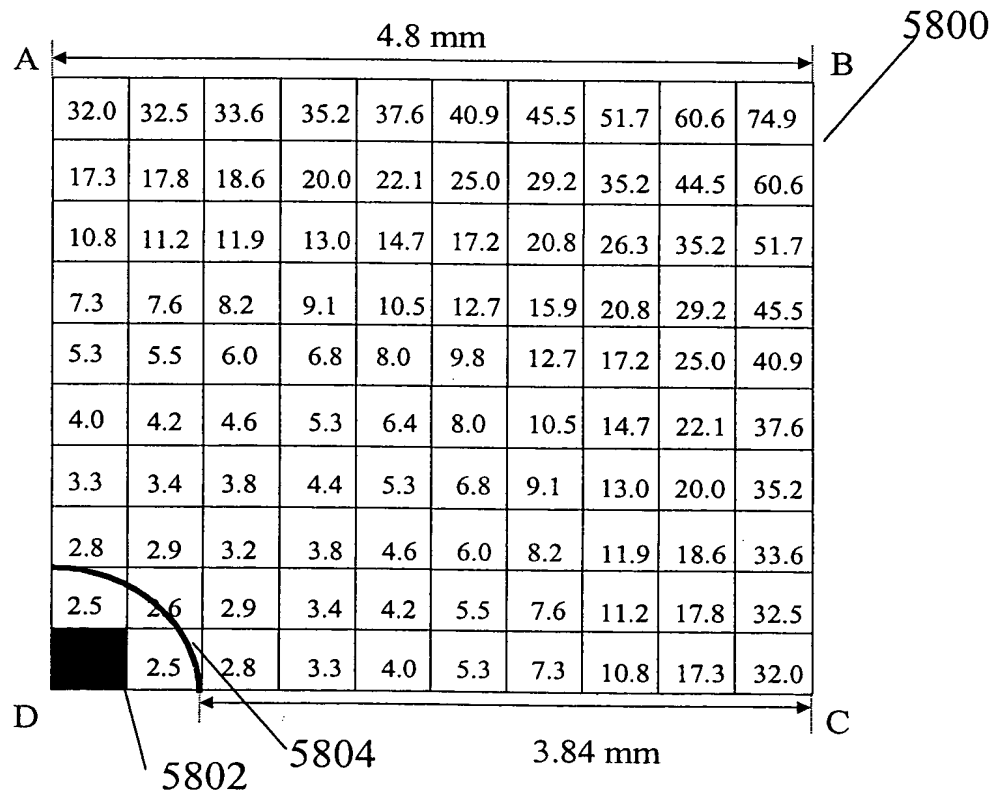


FIG. 58

Teflon
3/8 in.
Time = 82.1 s
(Holding only)
 $\alpha = 1.15 \times 10^{-7} \text{ m}^2/\text{s}$

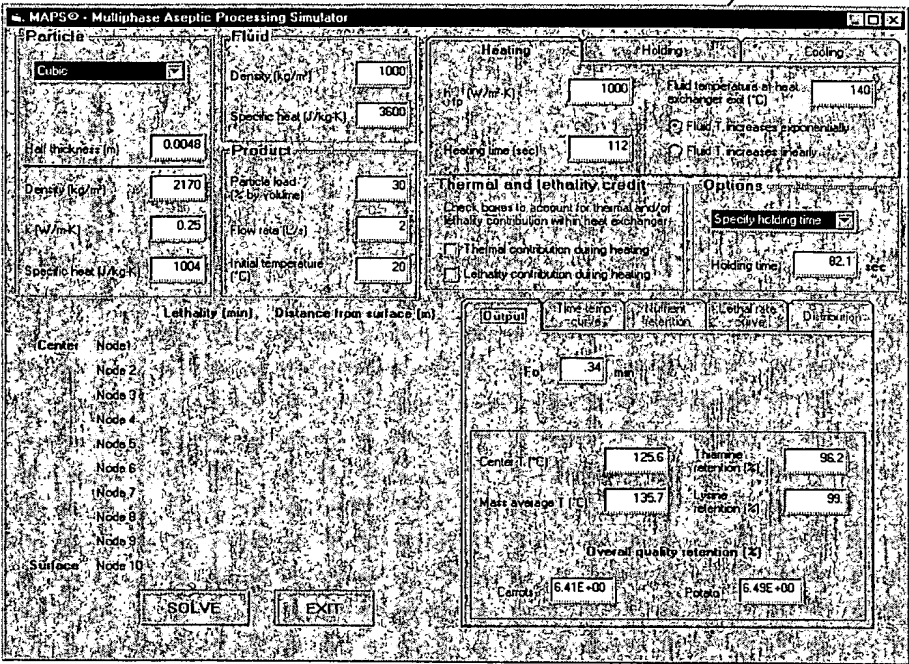


FIG. 59

Teflon
3/8 in.

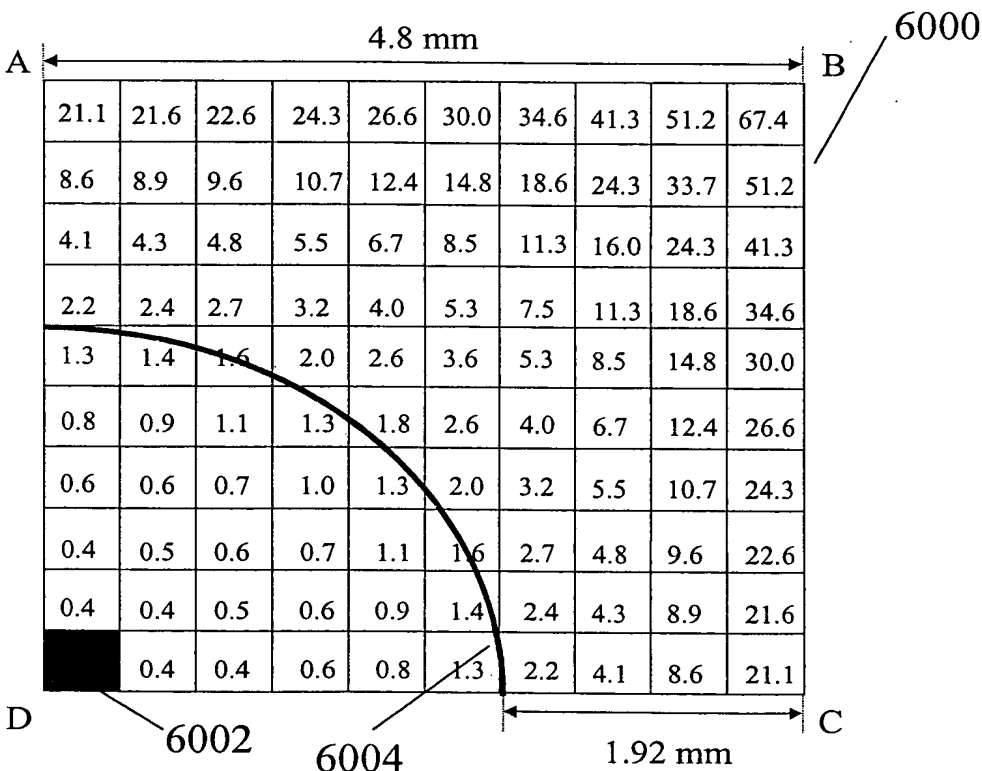


FIG. 60

Polypropylene

3/8 in.

Time = 82.1 s

(Holding only)

$\alpha = 6.10 \times 10^{-8} \text{ m}^2/\text{s}$

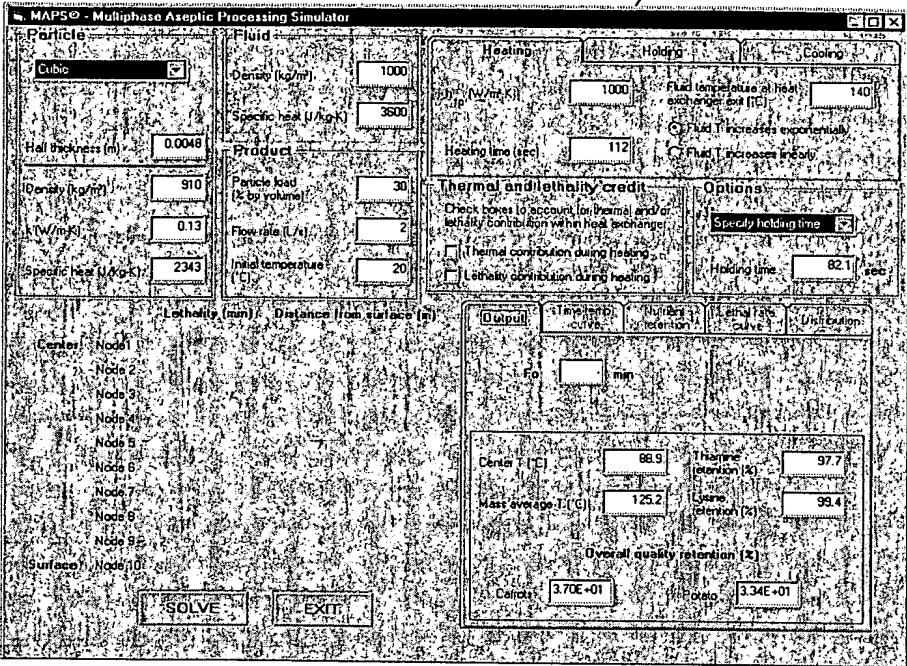


FIG. 61

Polypropylene

3/8 in.

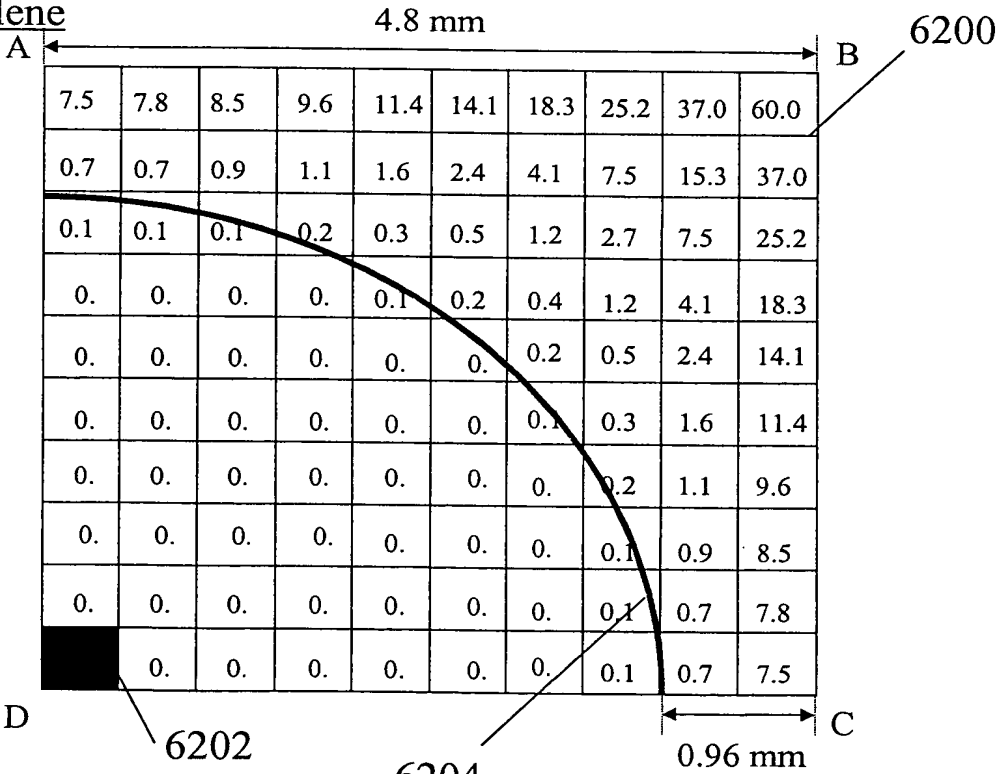
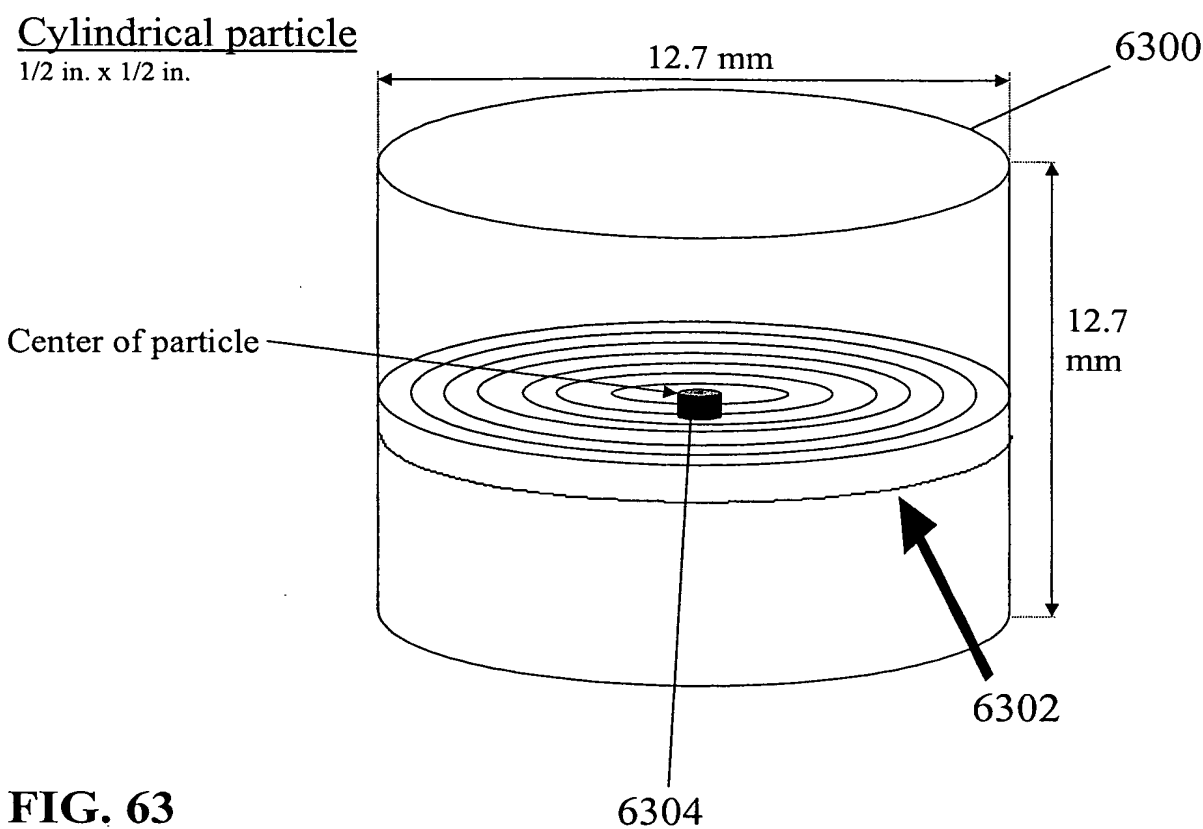


FIG. 62



Potato
1/2 in. x 1/2 in.
 F_0 (center) = 3 min.
Time = 120.5 s
(Holding only)
 $\alpha = 1.63 \times 10^{-7} \text{ m}^2/\text{s}$

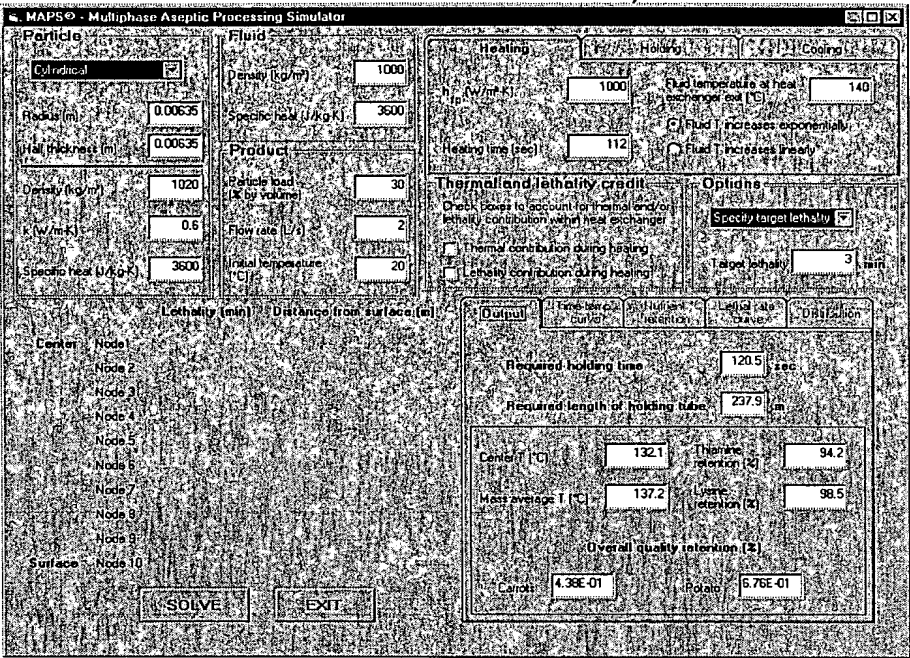


FIG. 64

Potato
1/2 in. x 1/2 in.

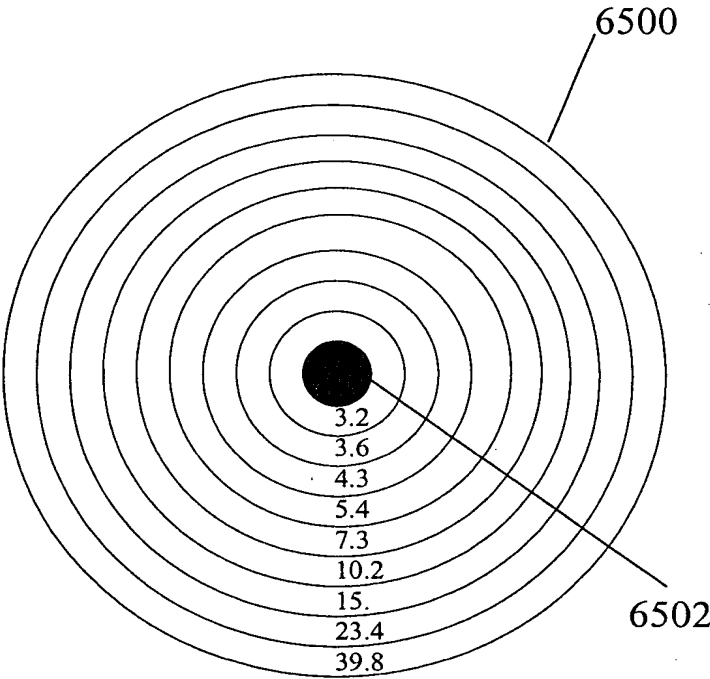


FIG. 65

TPX

1/2 in. x 1/2 in.

Time = 120.5 s
(Holding only)

$$\alpha = 1.04 \times 10^{-7} \text{ m}^2/\text{s}$$

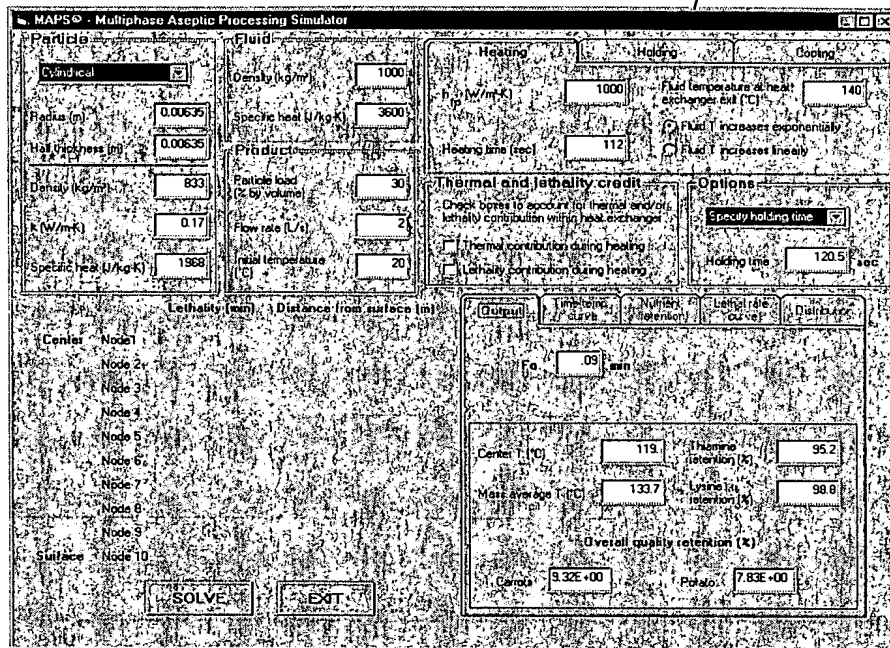


FIG. 66

TPX

1/2 in. x 1/2 in.

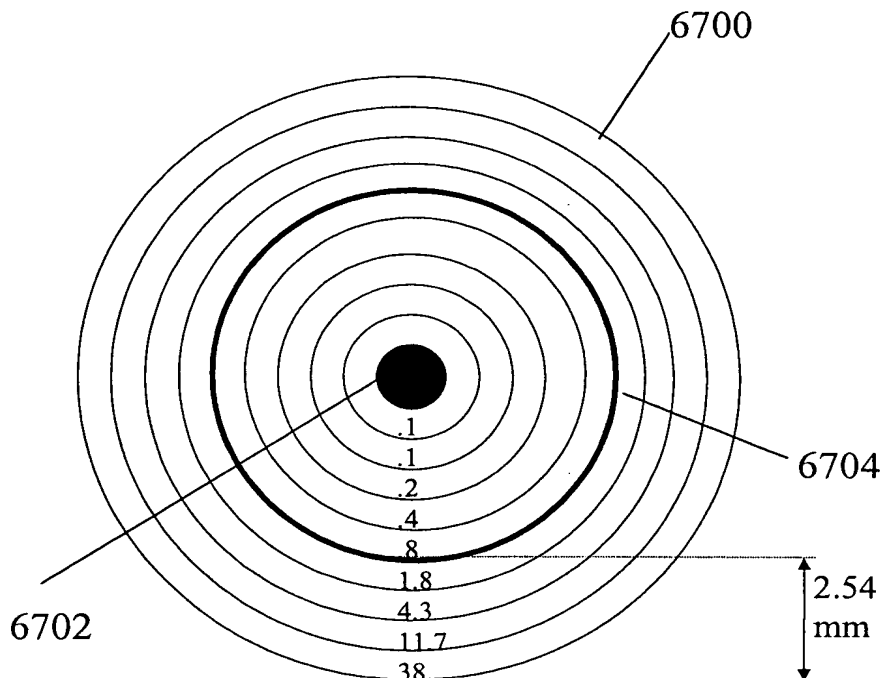


FIG. 67

Nylon

1/2 in. x 1/2 in.

Time = 120.5 s
(Holding only)

$$\alpha = 1.40 \times 10^{-7} \text{ m}^2/\text{s}$$

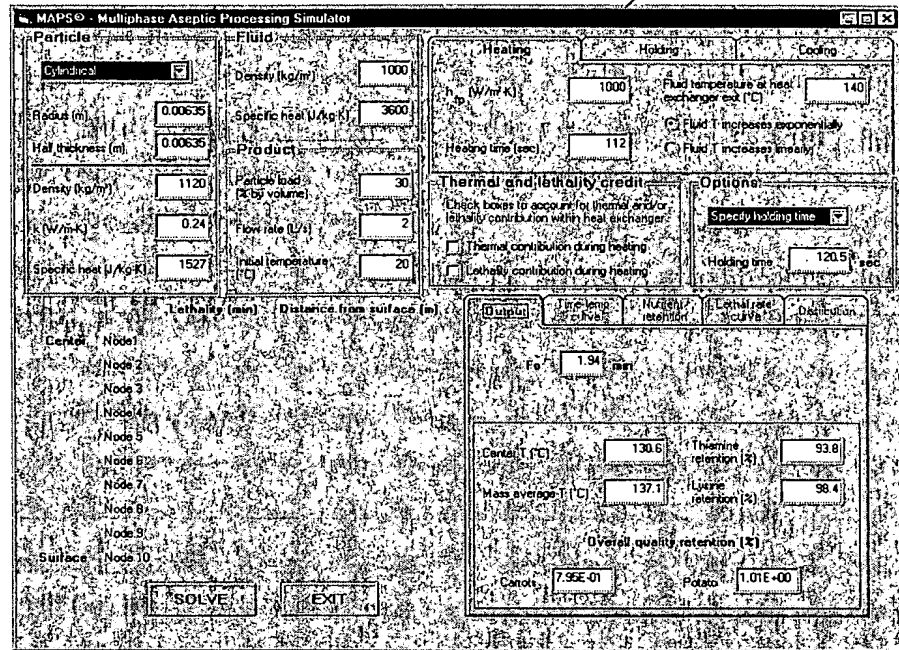


FIG. 68

Nylon

1/2 in. x 1/2 in.

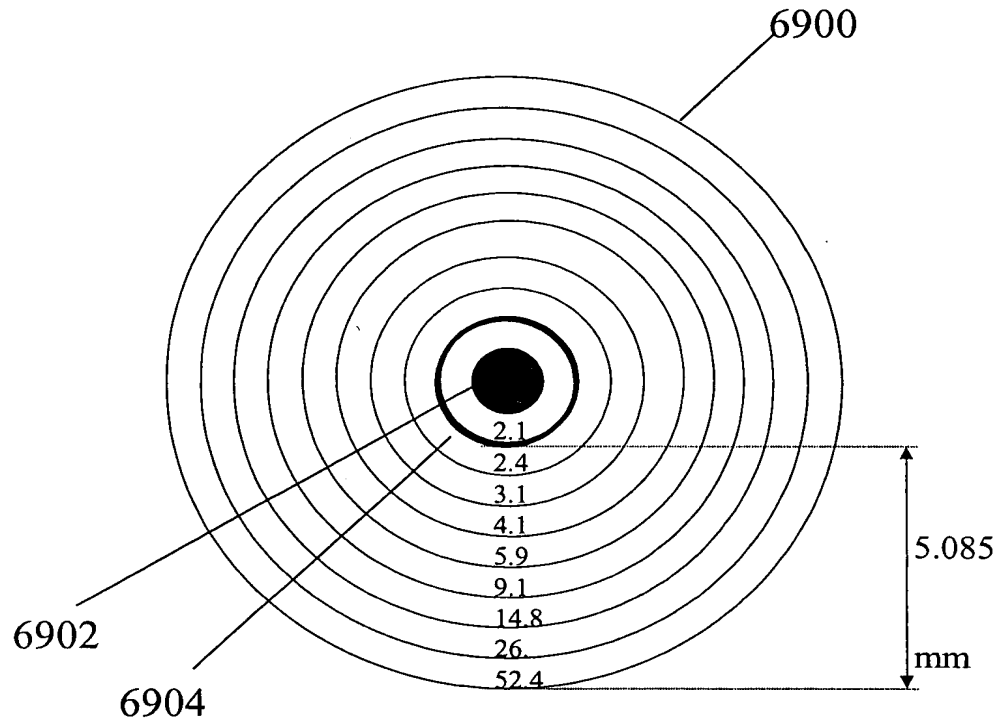


FIG. 69

Teflon

1/2 in. x 1/2 in.

Time = 120.5 s

(Holding only)

$$\alpha = 1.15 \times 10^{-7} \text{ m}^2/\text{s}$$

7000

FIG. 70

Teflon

1/2 in. x 1/2 in.

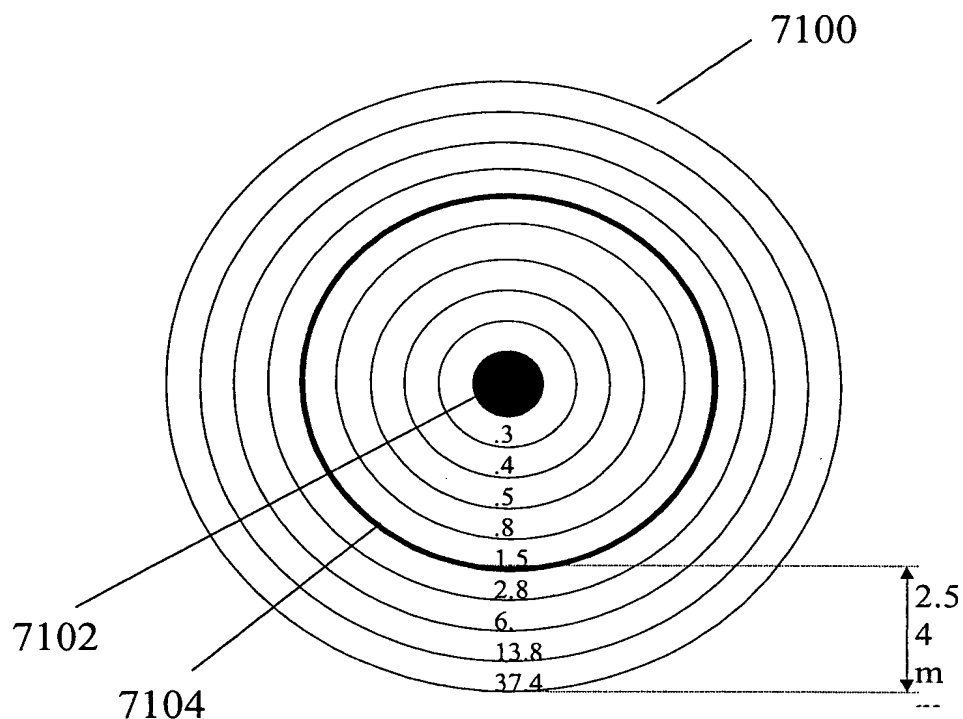


FIG. 71

Polypropylene

1/2 in. x 1/2 in.

Time = 120.5 s

(Holding only)

$$\alpha = 6.10 \times 10^{-8} \text{ m}^2/\text{s}$$

7200

Center	Node 1	Node 2	Node 3	Node 4	Node 5	Node 6	Node 7	Node 8	Node 9	Surface	Node 10
Lethality (min)											
Distance from surface (m)											
Solve											
Exit											

Center T (°C)	Thermal retention (s)	Lethality retention (s)	Distance (m)
84	97.1	99.3	0.0
123	99.3	99.3	0.2
123	99.3	99.3	1.5
123	99.3	99.3	16.3

FIG. 72

Polypropylene

1/2 in. x 1/2 in.

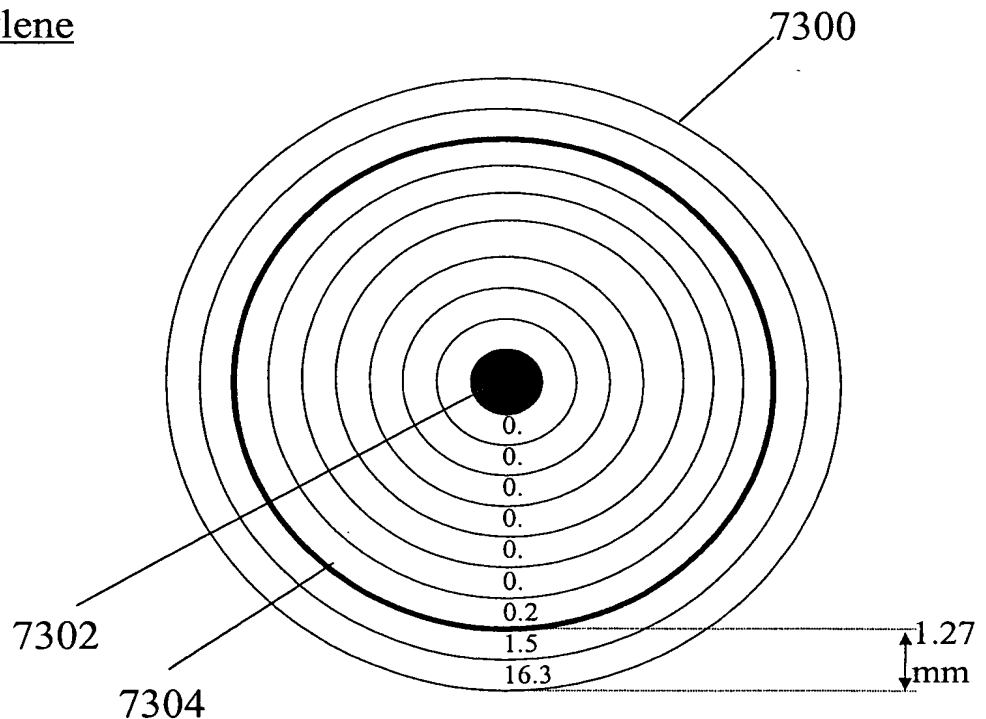


FIG. 73

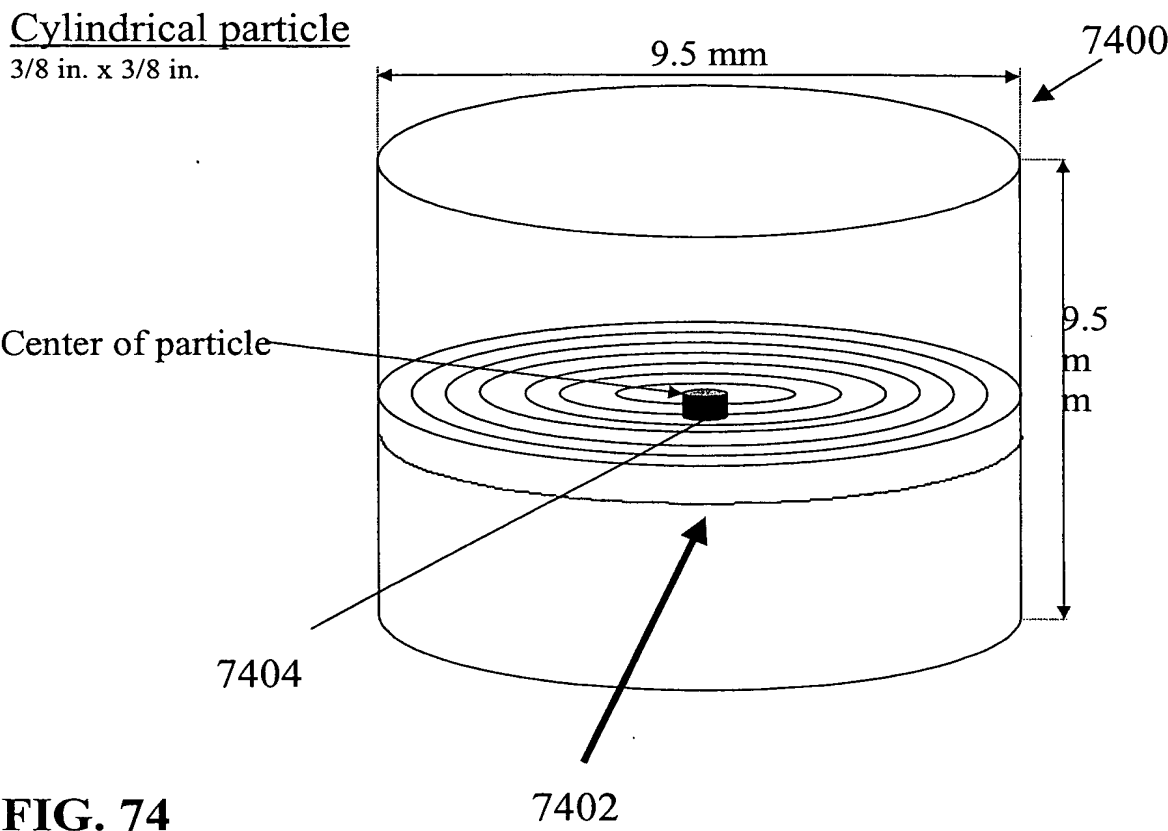


FIG. 74

Potato

3/8 in. x 3/8 in.

F_0 (center) = 3 min.

Time = 76.0 s

(Holding only)

$$\alpha = 1.63 \times 10^{-7} \text{ m}^2/\text{s}$$

7500

FIG. 75

Potato

3/8 in. x 3/8

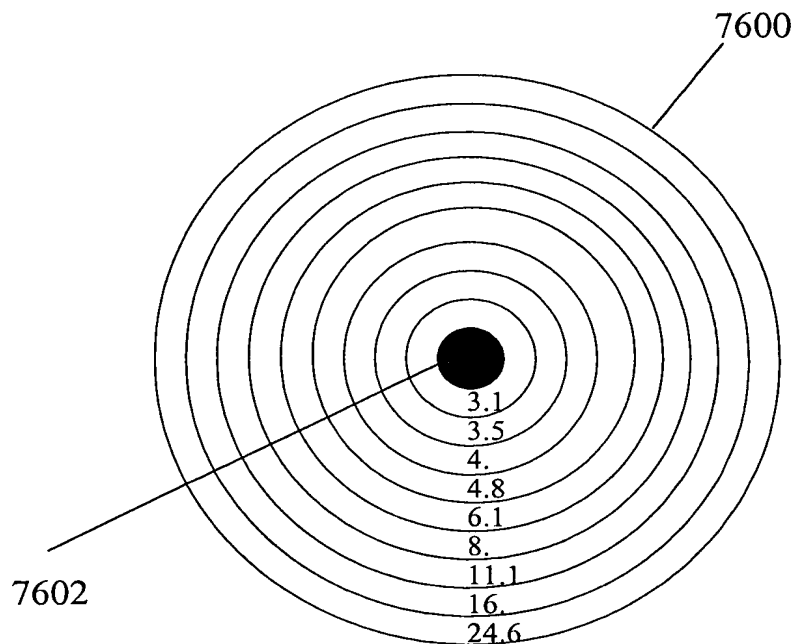


FIG. 76

TPX

3/8 in. x 3/8 in.

Time = 76.0 s

(Holding only)

$$\alpha = 1.04 \times 10^{-7} \text{ m}^2/\text{s}$$

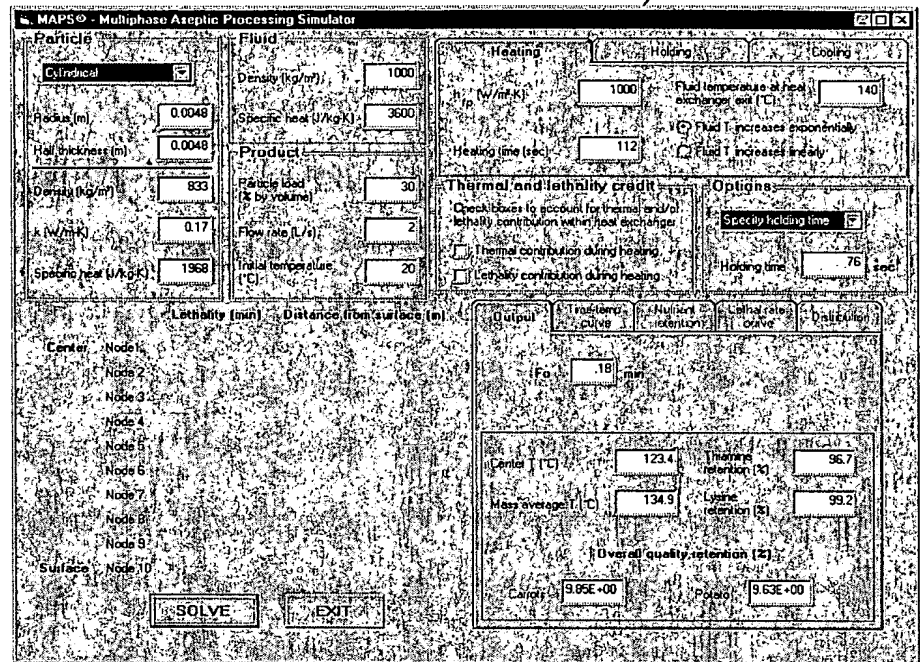


FIG. 77

TPX

3/8 in. x 3/8 in.

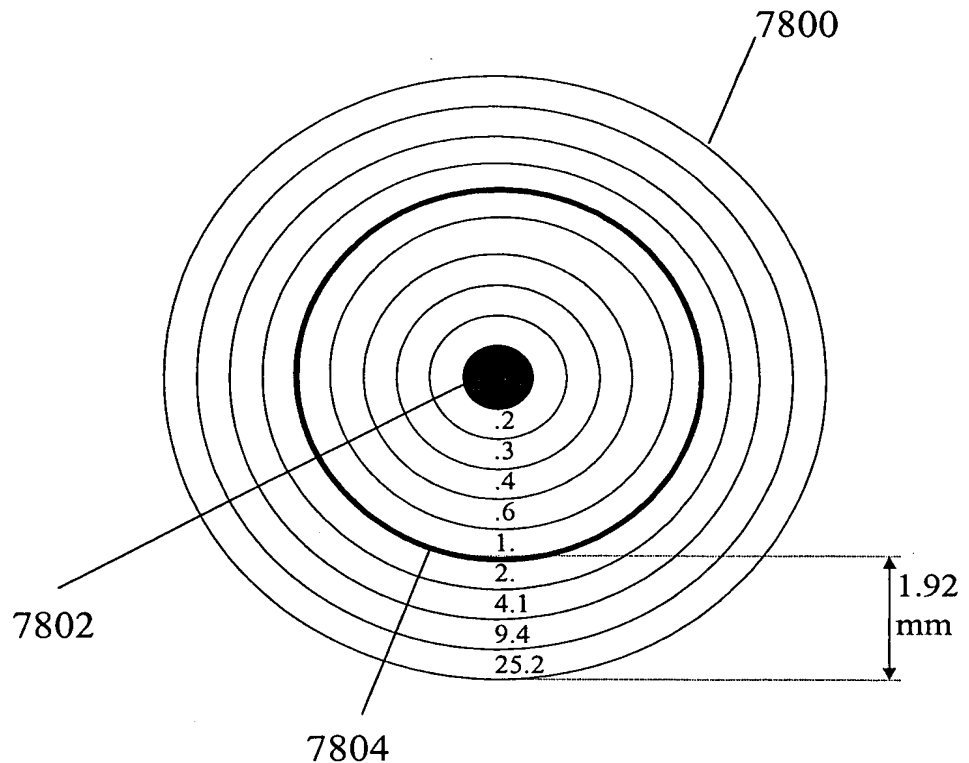


FIG. 78

Nylon

3/8 in. x 3/8 in.

Time = 76.0 s

(Holding only)

$$\alpha = 1.40 \times 10^{-7} \text{ m}^2/\text{s}$$

7900

FIG. 79

Nylon

3/8 in. x 3/8 in.

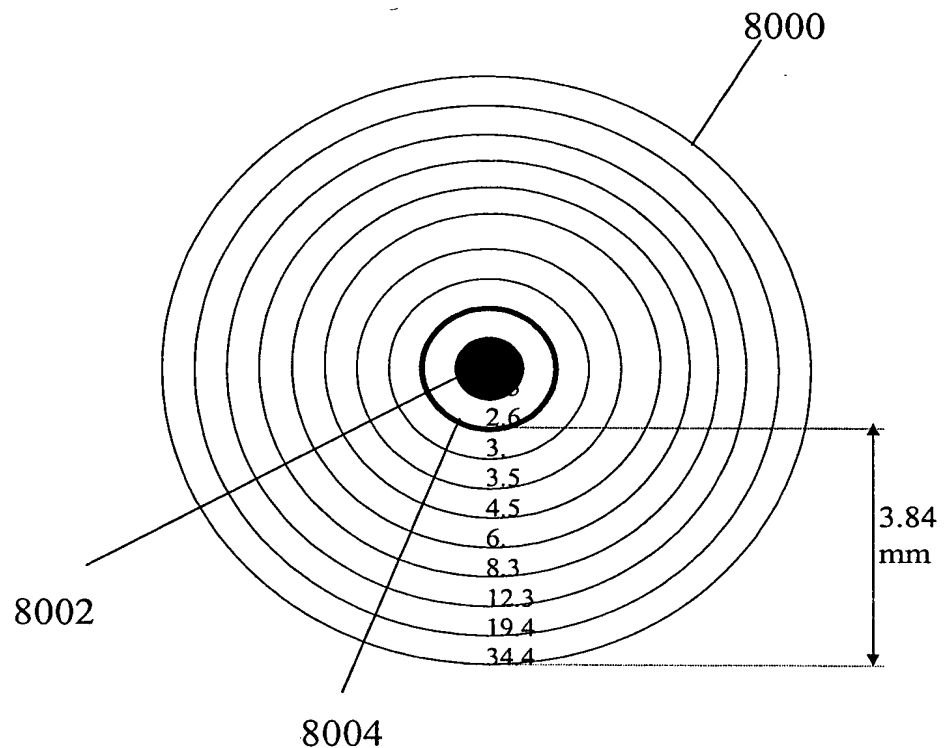


FIG. 80

Teflon

3/8 in. x 3/8 in.

Time = 76.0 s

(Holding only)

$$\alpha = 1.15 \times 10^{-7} \text{ m}^2/\text{s}$$

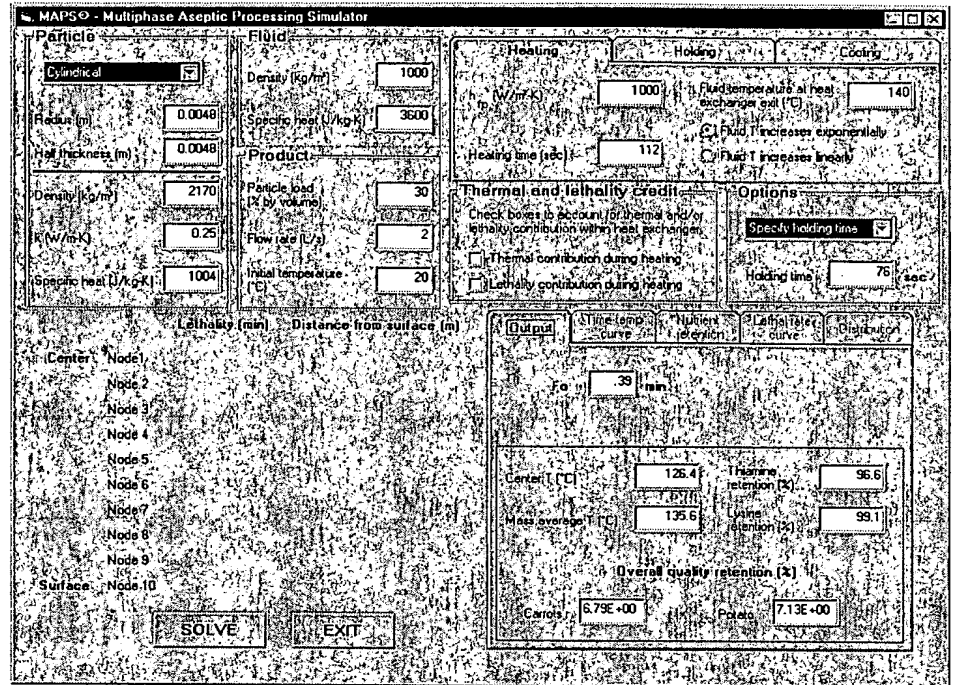


FIG. 81

Teflon

3/8 in. x 3/8 in.

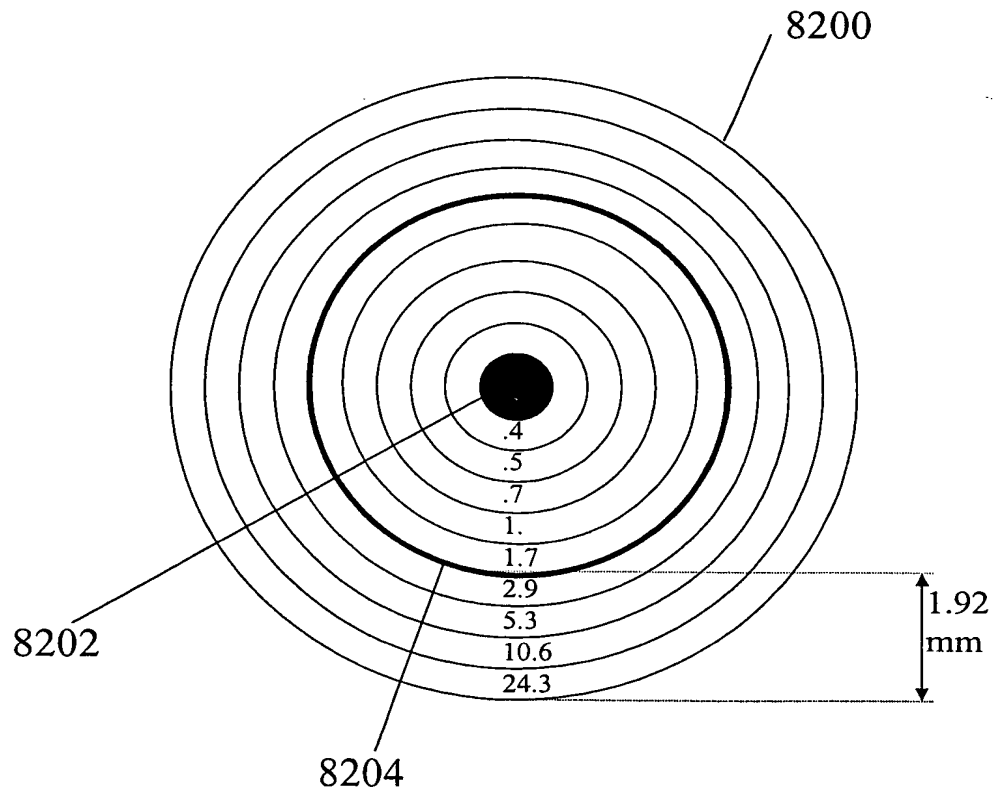


FIG. 82

Polypropylene

3/8 in. x 3/8 in.

Time = 76.0 s

(Holding only)

$$\alpha = 6.10 \times 10^{-8} \text{ m}^2/\text{s}$$

8300

FIG. 83

Polypropylene

3/8 in. x 3/8 in.

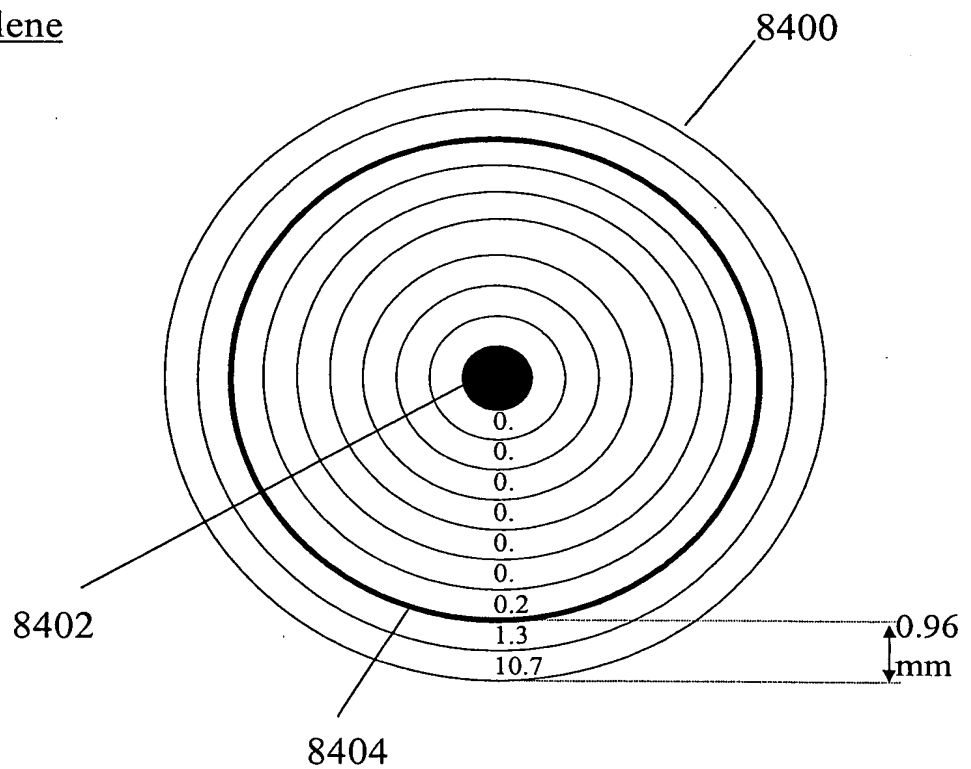
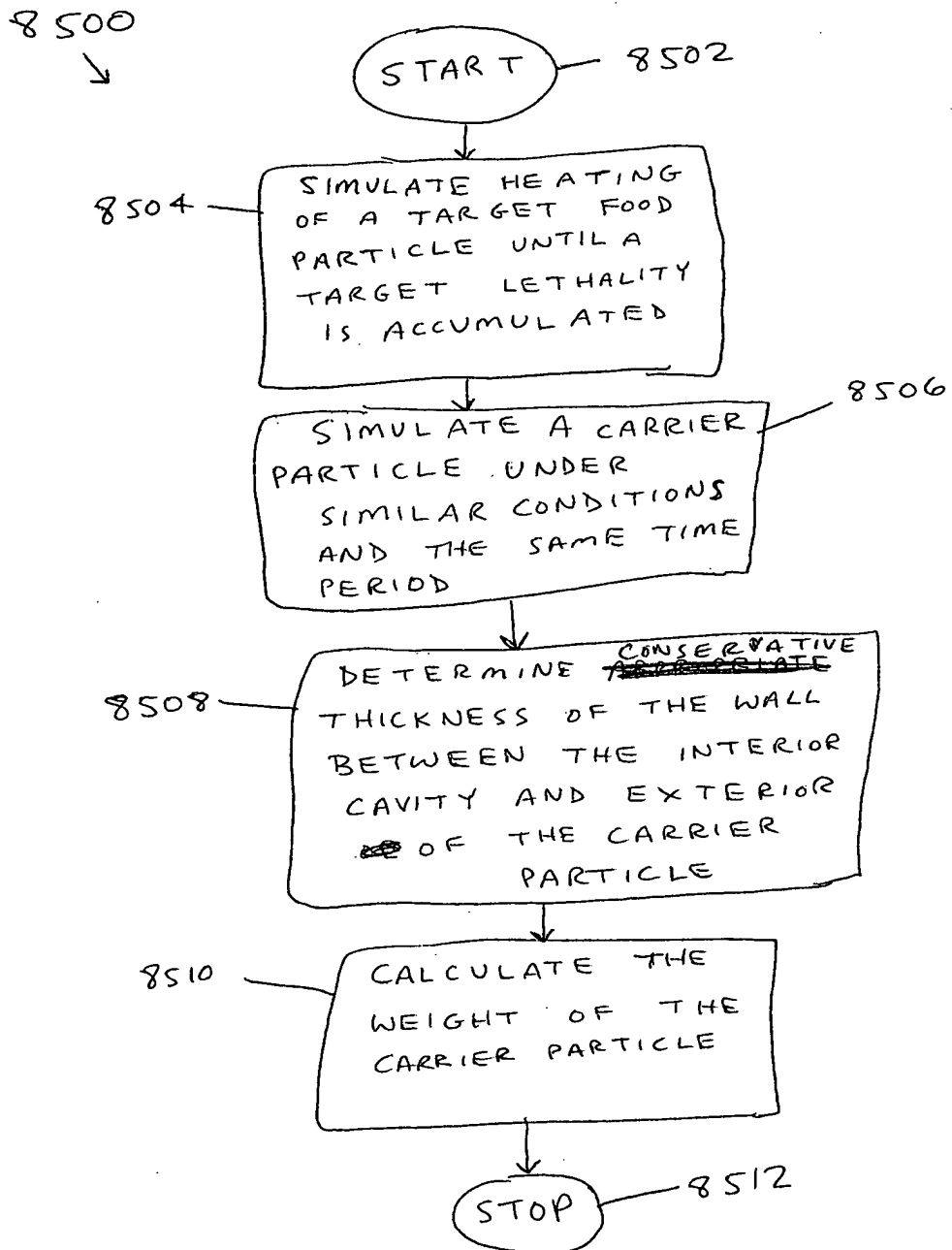


FIG. 84

FIG. 85



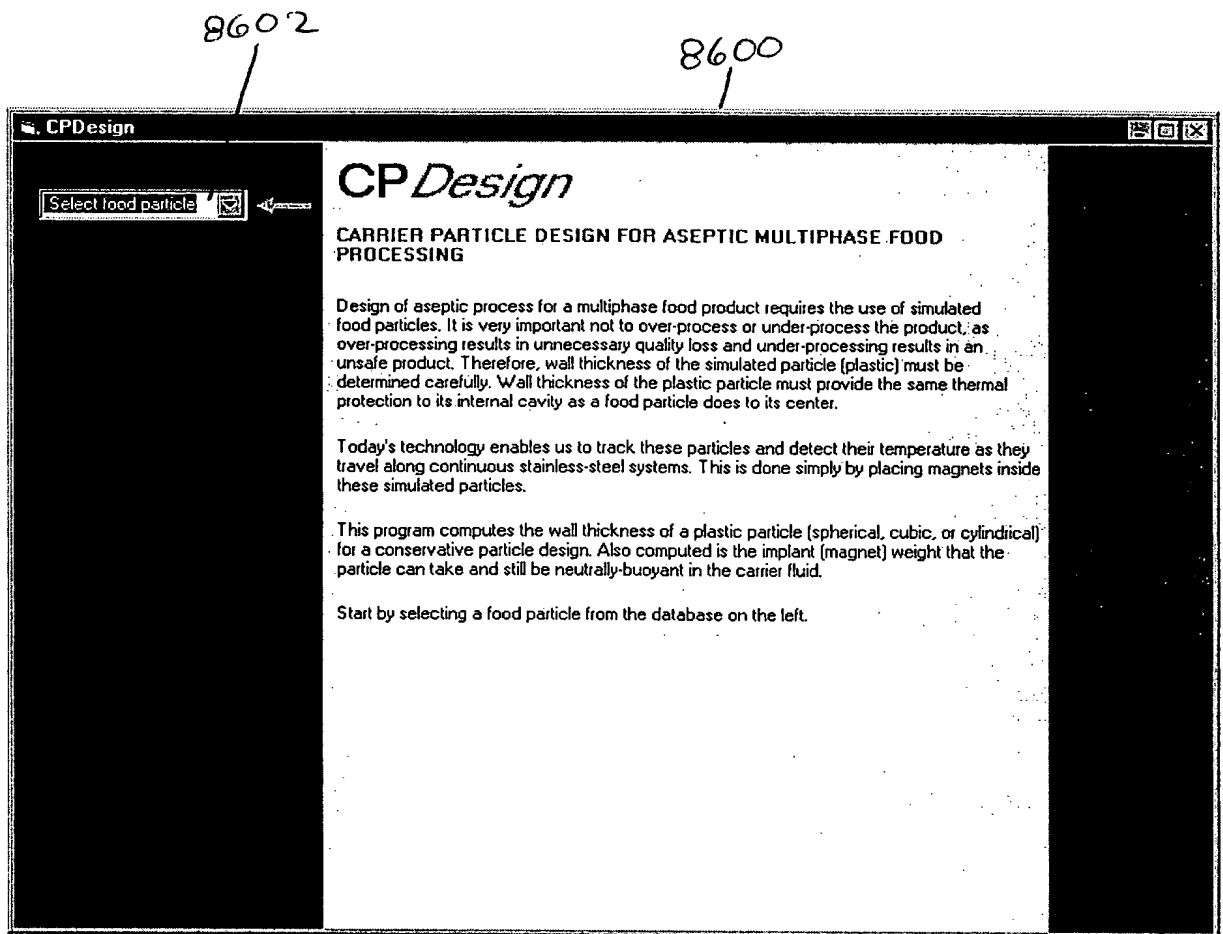


FIG. 86

8700

CPDesign

Food particle
Potato

Plastic material
TPX

Particle shape
Cylindrical

Potato

Density = 1.090 kg/m³
Thermal conductivity = 0.554 W/mK
Specific heat = 3.517 J/kgK

TPX

Density = 833 kg/m³
Thermal conductivity = 0.17 W/mK
Specific heat = 1.968 J/kgK

Cylindrical particle

Radius
Food particle 0.00635 m
Plastic particle 0.00635 m

Half thickness
Food particle 0.00635 m
Plastic particle 0.00635 m

Process variables and Desired F₀

Initial particle temperature 20 °C
Ambient temperature 140 °C
Heat transfer coefficient 1000 W/m²K
Desired F₀ 3 min

Calculation of maximum implant weight

Target particle density 1000 kg/m³

Start

Based on the computed wall thickness of the plastic particle and the target particle density, the maximum implant weight can be .411 g.

Print results

FIG. 87

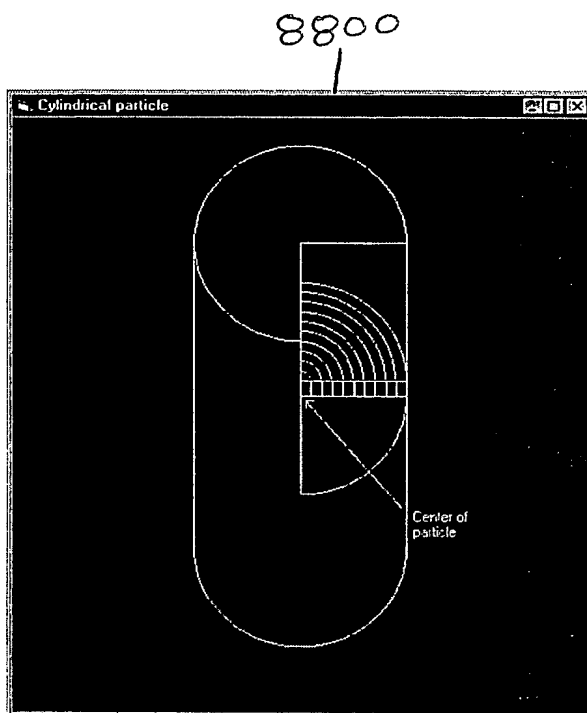


FIG. 88A

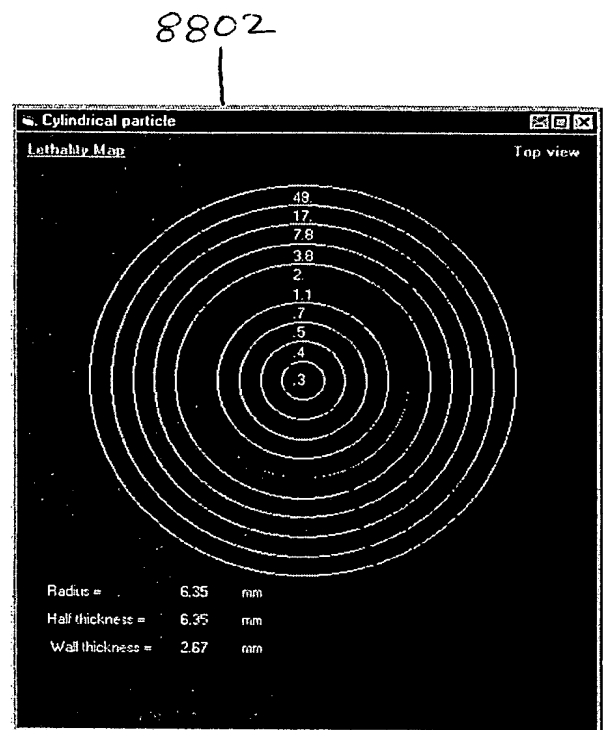


FIG. 88B

8804

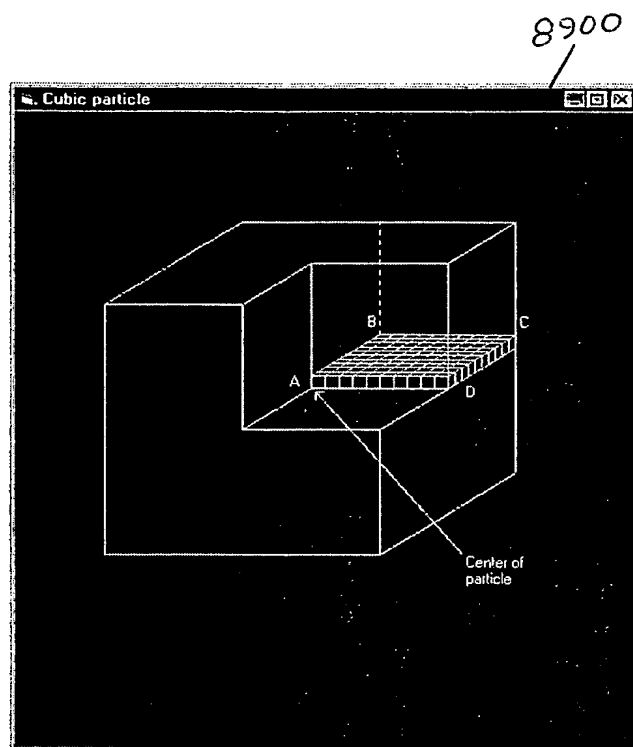


FIG. 89A

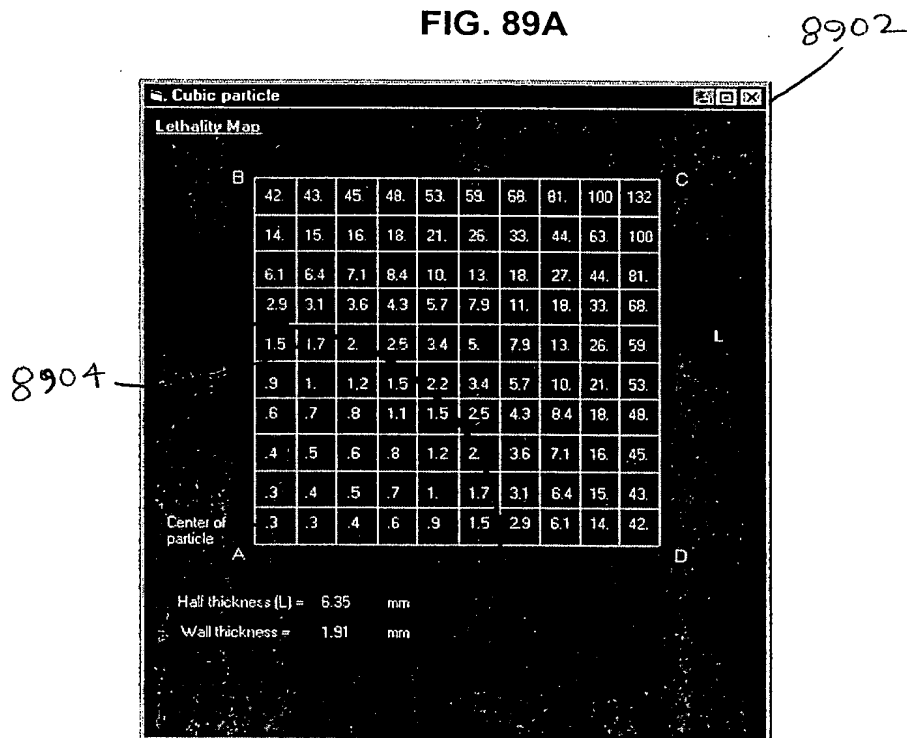


FIG. 89B

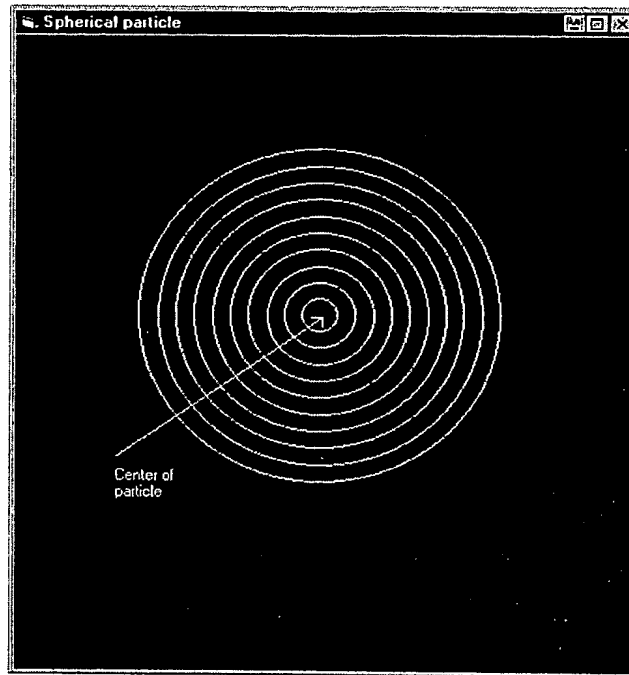


FIG. 90A

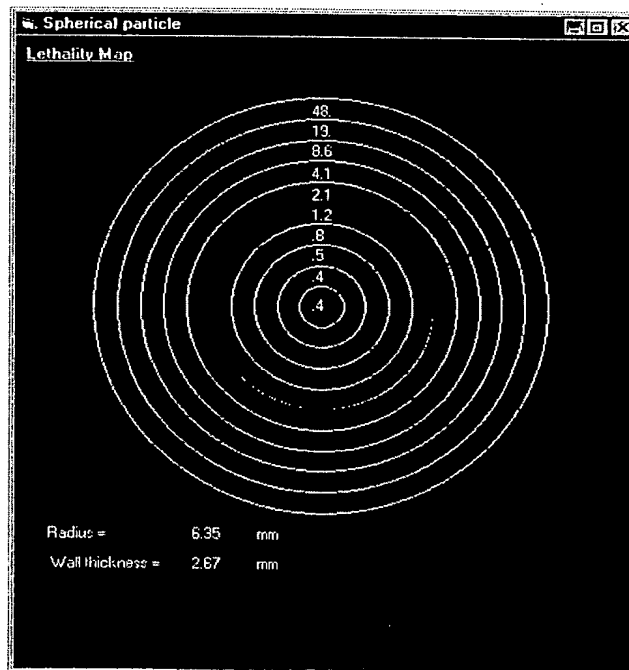


FIG. 90B